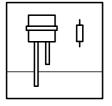
# **Multiple-rod electrode**

## Dimensions



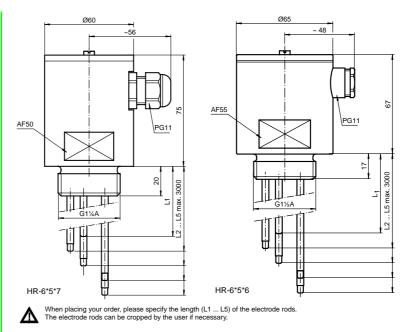
### HR-6\*5\*



CE

#### Features

- Sensors for conductive limit value detection
- 1 to 5 electrode rods
- Electrodes Ø4 mm (0.16 inch) or Ø6 mm (0.24 inch)
- · Different rod and thread materials



#### Function

An electrode relay provides the measuring AC voltage for the electrode. If the product comes into contact with conductive batch, the measuring circuit between electrode and wall of vessel is closed and the electrode relay is switched.

Subject to reasonable modifications due to technical advances.

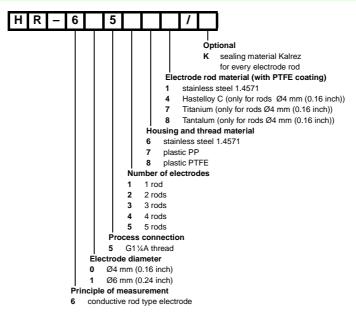
Copyright Pepperl+Fuchs, Printed in Germany

1

Pepperl+Fuchs Group • Tel.: Germany +49 621 776-0 • USA +1 330 4253555 • Singapore +65 67799091 • Internet http://www.pepperl-fuchs.com

	HR-6*5*
Application	
Description	sensors for conductive limit value detection
Function and system design	
Equipment architecture	a measuring system consists of a rod electrode HR-6051 with electrode relay KFA6-ER 1.6, KFD2-ER 1.6, KFD2-ER-Ex1.W.LB or KFA6-ER-Ex1.W.LB
Input characteristics	
Measured variable	measuring voltage directly from the electrode relay
Output characteristics	
Output signal	electrode relay creates switch signal corresponding to the selected responsiveness
Operating conditions	
Ambient conditions	
Protection class	in acc. with IEC 60529 IP65 with terminal box
Process conditions	
Process temperature	thread 6: ≤ 150 °C (423 K) thread 7: ≤ 90 °C (363 K) thread 8: ≤ 150 °C (423 K)
Process pressure	thread $6: \le 40$ bar thread $7: \le 10$ bar thread $8: \le 6$ bar
Mechanical construction	
Dimensions	length L1 L5 max. 3000 mm (10 ft)
Material	housing: stainless steel 1.4571, PP or PTFE thread: stainless steel 1.4571, PP or PTFE electrode rod: stainless steel 1.4571, Hastelloy C, titanium or tantalum
Process connection	G1¼A thread
Connection	terminals in the terminal box: max. 2.5 mm <sup>2</sup>
Accessories	
Designation	<ul> <li>spacer, PTFE for Ø4 mm (0.16 inch) rods</li> <li>spacer with clamp screw, PTFE, for Ø4 mm (0.16 inch) rods</li> <li>spacer with clamp screw, PTFE, for Ø6 mm (0.24 inch) rods</li> <li>counter nut G1¼A made of PVC</li> <li>counter nut G1¼A made of stainless steel</li> <li>LZ-1203, mounting angle of stainless steel 1.4571 with G1¼A drilling</li> </ul>

### Type code/model number



Date of issue 09/25/03

Subject to reasonable modifications due to technical advances.

Copyright PepperI+Fuchs, Printed in Germany Pepperl+Fuchs Group • Tel.: Germany +49 621 776-0 • USA +1 330 4253555 • Singapore +65 67799091 • Internet http://www.pepperl-fuchs.com