









#### **Model Number**

## **AVM58-H\***

## **Features**

- **Industrial standard** housing Ø58 mm
- 30 Bit multiturn
- Hardware encoder
- Data transfer up to 2 MBaud
- Optically isolated RS 422 interface
- Servo or clamping flange

## **Description**

This multiturn absolute encoder with modern fast technology transmits a position value corresponding to the shaft setting via the SSI interface (Synchronous Serial Interface). The maximum resolution of the AVM58-H is maximum 65536 steps per revolution at 16384 revolutions. In contrast to the AVM58 series the encoder does not have a microcontroller. Thus, it is a pure hardware encoder

The control module sends a clock bundle to the absolute encoder to obtain the position data. The rotary encoder then sends the position data synchronous to the cycles of the control module. It is possible to select the counting direction with the function input.

This multiturn absolute encoder is available in a clamping flange design with a shaft diameter of 10 mm x 20 mm, or in a servo flange design with a shaft diameter of 6 mm x 10 mm. The electrical connection is made by a 12-pin round plug connector. It is also possible to obtain a version with a 1 m cable connector.

## **Technical data**

runctional salety related parameters	
MTTFa	150

Mission Time (T<sub>M</sub>) 20 a

1.9 E+11 at 6000 rpm and 20/40 N axial/radial shaft load  $L_{10h}$ 

Diagnostic Coverage (DC)

**Electrical specifications** 10 ... 30 V DC Operating voltage U<sub>B</sub> No-load supply current I<sub>0</sub> max. 180 mA

± 2 LSB at 16 Bit, ± 1 LSB at 13 Bit, ± 0,5 LSB at 12 Bit Linearity

Output code Gray code, binary code

Code course (counting direction) cw descending (clockwise rotation, code course

descending)

Interface Interface type SSI

 $20 \pm 10 \, \mu s$ Monoflop time Resolution

Single turn up to 16 Bit Multiturn 14 Bit Overall resolution up to 30 Bit

Transfer rate 0.1 ... 2 MBit/s U<sub>B</sub> - 2.5 V Voltage drop Standard conformity **RS 422** 

Input 1

Input type Selection of counting direction (V/R)

Signal voltage High 10 ... 30 V 0 ... 2 V Low Input current < 6 mA

Signal duration ≥ 10 ms Switch-on delay < 0.001 ms

Input 2 Signal duration > 10 ms

Connection

Connector type 9416, 12-pin, type 9416L, 12-pin

Ø7 mm, 6 x 2 x 0.14 mm<sup>2</sup>, 1 m Cable

Standard conformity DIN FN 60529 IP65 Protection degree

DIN EN 60068-2-3, no moisture condensation Climatic testing

**Emitted interference** EN 61000-6-4:2007 Noise immunity EN 61000-6-2:2005

Shock resistance DIN EN 60068-2-27, 100 g, 3 ms DIN EN 60068-2-6, 10 g, 10 ... 2000 Hz Vibration resistance

**Ambient conditions** -40 ... 85 °C (-40 ... 185 °F) Operating temperature -40 ... 85 °C (-40 ... 185 °F)

Storage temperature **Mechanical specifications** 

Material

Combination 1 housing: powder coated aluminium flange: aluminium shaft: stainless steel

Combination 2 (Inox) housing: stainless steel flange: stainless steel

shaft: stainless steel Mass

approx. 460 g (combination 1) approx. 800 g (combination 2) Rotational speed

max. 12000 min <sup>-1</sup> Moment of inertia 50 gcm<sup>2</sup> Starting torque < 5 Ncm

Shaft load Axial 40 N

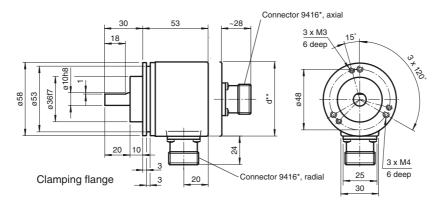
Radial 110 N

## Approvals and certificates

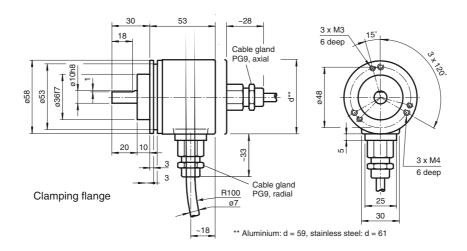
Pepperl+Fuchs Group • Tel.: Germany +49 621 776-0 • USA +1 330 4253555 • Singapore +65 67799091 • Internet http://www.pepperl-fuchs.com

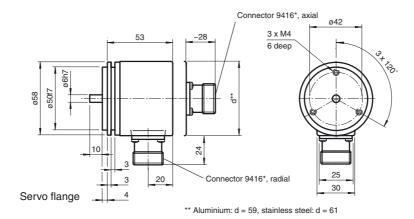
**UL** approval cULus Listed, General Purpose, Class 2 Power Source

# **Dimensions**



\*\* Aluminium: d = 59, stainless steel: d = 61





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# **Accessories**

## 9203

## 9213

Mounting bracket, spring-loaded for clamping flange

Servo flange

## 9416

## 9310-3

Synchro clamping element

## 9300

Mounting bracket for servo flange

# **Electrical connection**

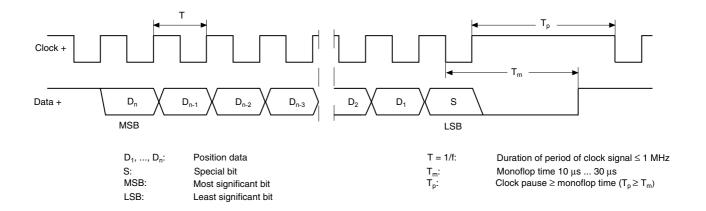
Signal	Cable Ø7 mm, 12-core	Connector 9416, 12-pin	Connector 9416L, 12-pin	Explanation
GND (encoder)	White	1	1	Power supply
U <sub>b</sub> (encoder)	Brown	2	8	Power supply
Clock (+)	Green	3	3	Positive cycle line
Clock (-)	Yellow	4	11	Negative cycle line
Data (+)	Grey	5	2	Positive transmission data
Data (-)	Pink	6	10	Negative transmission data
Reserved	Blue	7	12	Not wired, reserved
V/R	Red	8	5	Input for selection of counting direction
Reserved	Black	9	9	Not wired, reserved
Reserved	Violet	10	4	Not wired, reserved
Reserved	Grey/Pink	11	6	Not wired, reserved
Reserved	Red/Blue	12	7	Not wired, reserved
		9 8 10 7 12 6	9 1 12 2 10 3	

# **Description**

The Synchronous Serial Interface was specially developed for transferring the output data of an absolute encoder to a control device. The control module sends a clock bundle and the absolute encoder responds with the position value.

Thus only 4 lines are required for the clock and data, no matter what the resolution of the rotary encoder is. The RS 422 interface is optically isolated from the power supply.

## SSI signal course Standard



## SSI output format Standard

- At idle status signal lines "Data +" and "Clock +" are at high level (5 V).
- The first time the clock signal switches from high to low, the data transfer in which the current information (position data (D<sub>n</sub>) and special bit (S)) is stored in the encoder is introduced.
- The highest order bit (MSB) is applied to the serial data output of the encoder with the first rising pulse edge.
- The next successive lower order bit is transferred with each following rising pulse edge.
- After the lowest order bit (LSB) has been transferred the data line switches to low until the monoflop time T<sub>m</sub> has expired.
- No subsequent data transfer can be started until the data line switches to high again or the time for the clock pause T<sub>n</sub> has expired.
- After the clock sequence is complete, the monoflop time T<sub>m</sub> is triggered with the last falling pulse edge.
- The monoflop time T<sub>m</sub> determines the lowest transmission frequency.

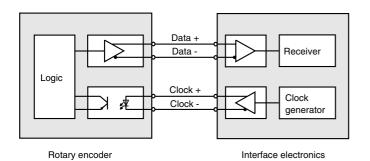
## SSI output format ring slide operation (multiple transmission)

- In ring slide operation, multiple transmission of the same data word over the SSI interface makes it possible to offer the possibility of detecting transmission errors.
- In multiple transmission, 25 bits are transferred per data word in standard format.
- If the clock change is not interrupted after the last falling pulse edge, ring slide operation automatically becomes active. This means that the information that was stored at the time of the first clock change is generated again.
- After the first transmission, the 26<sup>th</sup> pulse controls data repetition. If the 26<sup>th</sup> pulse follows after an amount of time greater than the monoflop time
  T<sub>m</sub>, a new current data word will be transmitted with the following pulses.



If the pulse line is exchanged, the data word is generated offset. Ring slide operation is possible up to max. 13 bits.

# **Block diagram**

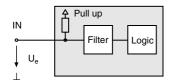


# Line length

Line length in m	ne length in m Baudrate in kHz	
< 50	< 400	
< 100	< 300	
< 200	< 200	
< 400	< 100	

# Input

The selection of the counting direction input (V/R) is activated with 0-level.

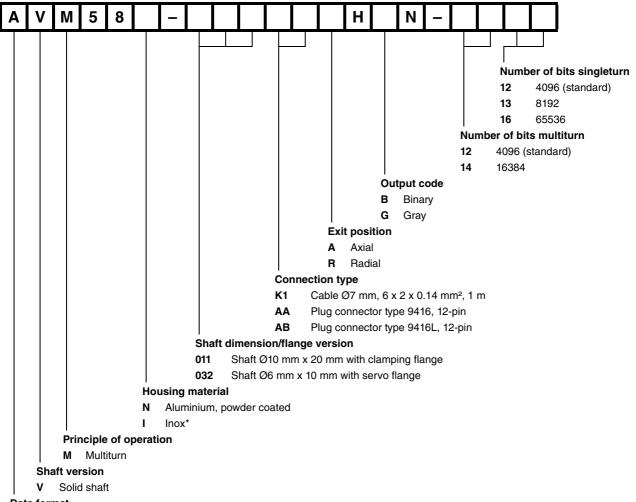


# Accessories

For type	Accessories	Name/defining feature	Order code
	Couplings	D1: Ø10 mm, D2: Ø10 mm	9401
		D1: Ø10 mm, D2: Ø10 mm	9404
		D1: Ø10 mm, D2: Ø10 mm	9409
		D1: Ø10 mm, D2: Ø10 mm	KW
	Measurement wheels with circumference of 500 mm	Plastic	9101, 10
		Pimpled rubber	9102, 10
AV/MEO* 044		Knurled aluminium	9103, 10
AVM58*-011		Knurled plastic	9112, 10
	Measurement wheels with cir- cumference of 200 mm	Plastic	9108, 10
		Pimpled rubber	9109, 10
		Knurled aluminium	9110, 10
		Knurled plastic	9113, 10
	Mounting aids	Mounting bracket	9203
		Mounting bracket	9213
	Couplings	D1: Ø6 mm, D2: Ø6 mm	9401
		D1: Ø6 mm, D2: Ø6 mm	9402
		D1: Ø6 mm, D2: Ø6 mm	9404
AVM58*-032		D1: Ø6 mm, D2: Ø6 mm	9409
		D1: Ø6 mm, D2: Ø6 mm	KW
	Mounting aids	Mounting bracket and set	9300 and 9311-3
		Eccentric clamping elements	9310-3
All	Connectors	Cable socket	9416
All		Cable socket	9416L

For additional information on the accessories, please see the "Accessories" section.

## Order code



Data format

A SSI (Synchronous Serial Interface)

<sup>\*</sup>Housing material I only available with axial exit position.