











# **O** IO-Link

# **Model Number**

## VDM28-15-L-IO/73c/110/122

Distance sensor with 4-pin, M12 x 1 connector

# **Features**

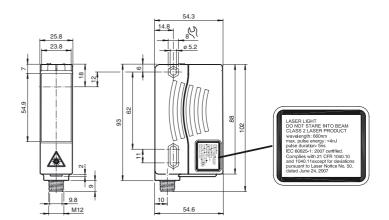
- · Distance measurement using object
- Measuring method PRT (Pulse Ranging Technology)
- IO-link interface for service and process data
- Accurate, clear, and reproducible measuring results
- Analog output 0/4 mA ... 20 mA
- Minimal black/white difference

# **Product information**

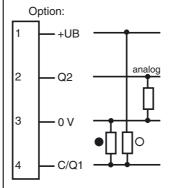
The VDM28 distance measurement device employs Pulse Ranging Technology (PRT). It has a repeat accuracy of 5 mm with an operating range of 0.2 ... 15 m and an absolute accuracy of 25 mm.

The compact housing of the Series 28 photoelectric sensors, with dimensions of 88 mm (height), 26 mm (width) and 54 mm (depth), make it the smallest device available in its

## **Dimensions**



## **Electrical connection**

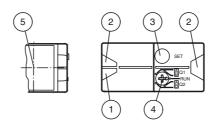


- O = Light on
- = Dark on

# **Pinout**



# Indicators/operating means



1	Operating display	green	
2	Signal display	yellow	
3	TEACH-IN button		
4	Mode rotary switch		
5	Laser output		



Technical data		
General specifications		
Measurement range		0.2 15 m
Reference target		Kodak white (90%)
Light source		laser diode typ. service life 85,000 h at Ta = +25 °C
Light type		modulated visible red light
Laser nominal ratings		LACED LIGHT, DO NOT OTABE INTO BEAM
Note		LASER LIGHT , DO NOT STARE INTO BEAM
Laser class		2
Wave length		660 nm
Beam divergence		1 mrad
Pulse length		5 ns 250 kHz
Repetition rate		< 4 nJ
max. pulse energy		** *** *** *** *** *** *** *** *** ***
Angle deviation		Pulse Ranging Technology (PRT)
Measuring method  Diameter of the light spot		< 15 mm at a distance of 15 m at 20 °C
Ambient light limit		50000 Lux
Temperature influence		typ. ≤ 0.25 mm/K
•		typ. ≤ 0.25 mm/K
Functional safety related param	neters	200
MTTF <sub>d</sub>		200 a
Mission Time (T <sub>M</sub> )		10 a
Diagnostic Coverage (DC)		0 %
Indicators/operating means		150
Operating display		LED green
Function display		2 LEDs yellow for switching state
TEACH-IN indication		TEACH-IN: LED green/yellow equiphase flashing; 2.5 Hz Teach Error:LED green/yellow non equiphase flashing; 8.0 h
Controls		5-step rotary switch for operating modes selection (threshold setting and operating modes)
Controls		Switch for setting the threshold values
Electrical specifications		
Operating voltage	$U_B$	10 30 V DC / when operating in IO-Link mode: 18 30 V
Ripple		10 % within the supply tolerance
No-load supply current	I <sub>0</sub>	≤ 70 mA / 24 V DC
Time delay before availability	$t_v$	1.5 s
Interface		
Interface type		IO-Link
Protocol		IO link V1.0
Cycle time		min. 2.3 ms
Mode		COM 2 (38.4 kBaud)
Process data witdh		16 bit
SIO mode support		yes
Output		
Signal output		Push-pull output, short-circuit protected, reverse polarity protected
Switching voltage		max. 30 V DC
Switching current		max. 100 mA
Measurement output		1 analog output 4 20 mA, short-circuit/overload protected
Switching frequency	f	50 Hz
Response time		10 ms
Measurement accuracy		
Absolute accuracy		± 25 mm
Repeat accuracy		< 5 mm
Ambient conditions		
Ambient temperature		-30 50 °C (-22 122 °F)
Storage temperature		-30 70 °C (-22 158 °F)
Mechanical specifications		
Protection degree		IP65
Connection		connector M12 x 1, 4-pin
Material		
Housing		Plastic ABS
Optical face		Plastic pane
Mass		90 g
Compliance with standards and ves	d directi-	
Directive conformity		EMC Directive 2004/108/EC
Standard conformity		
Product standard		EN 60947-5-2:2007 IEC 60947-5-2:2007
Laser class		IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007
Approvals and certificates		Valle 24, 2007
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## **Accessories**

#### **PACTware 4.X**

FDT-Framework

#### VDM28 IODD

IODD for communication with VDM28-**IO-Link sensors** 

#### VDM28-IO-Link DTM

Device DTM for communication with VDM28-IO-Link sensors

## **IODD Interpreter DTM**

Software for the integration of IODDs in a frame application (e. g. PACTware)

# IO-Link-Master01-USB

**IO-Link Master** 

#### **IO-Link-Master-USB DTM**

Communication DTM for use of IO-Link-Master

#### **OMH-05**

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

#### **OMH-07**

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

#### **OMH-21**

Mounting bracket

## **OMH-22**

Mounting bracket

#### **OMH-MLV11-K**

dove tail mounting clamp

# **OMH-RLK29**

Mounting bracket

#### **OMH-RLK29-HW**

Mounting bracket for rear wall mounting

# OMH-RL28-C

Weld slag cover model

# OMH-K01

dove tail mounting clamp

# OMH-K03

dove tail mounting clamp

#### OMH-VDM28-01

Metal enclosure for inserting protective

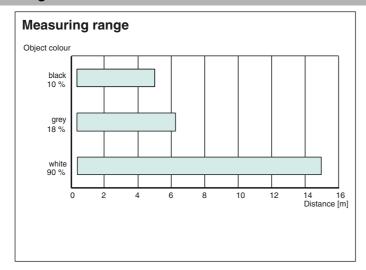
Metal enclosure for inserting protective panes or apertures

Other suitable accessories can be found at www.pepperl-fuchs.com

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Protection class II, rated voltage ≤ 250 V AC with pollution degree 1-2 according to IEC 60664-1 UL approval cULus Listed, Class 2 Power Source, Type 1 enclosure CCC approval CCC approval / marking not required for products rated ≤36 V

# Curves/Diagrams



# **Preferences**

# Teach-In:

You can use the rotary switch to select the relevant switching threshold A and/or B for teaching in for switching output Q1.

The yellow LEDs indicate the current state of the selected output.

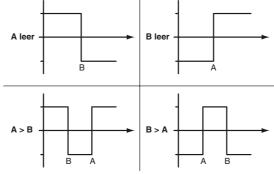
To store a switching threshold (distance measured value), press and hold the "SET" button until the yellow and green LEDs flash in phase (approx. 2 s). Teach-In starts when the "SET" button is released.

Successful Teach-In is indicated by alternating flashing (2.5 Hz) of the yellow and green LEDs.

An unsuccessful Teach-In is indicated by rapidly alternating flashing (8 Hz) of the yellow and green LEDs.

After an unsuccessful Teach-In, the sensor continues to operate with the previous valid setting after the relevant visual fault signal is issued.

Different switching modes can be defined by teaching in the relevant distance measured values for the switching thresholds A and B:



Every taught-in switching threshold can be retaught (overwritten) by pressing the SET button again.

Pressing and holding the "SET" button for > 5 s completely deletes the taught-in value. The yellow and green LEDs go out simultaneously to indicate that this procedure has been completed.

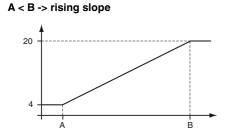
Minimum and maximum values for the analog output Q2 are taught in in the same way as those for the switching output:

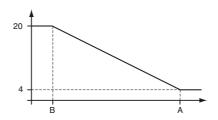
A > B -> falling slope

The following values apply: A = 4 mA

$$B = 20 \text{ mA}$$

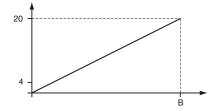
This provides three different options for operation:





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#### A empty -> zero start point



## Reset to default settings:

Factory setting for switching output Q1:

· Switching output inactive

Factory setting for analog output Q2:

A = 200 mm

B = 5000 mm



Value B cannot be deleted

The "zero start point" operating mode can be obtained by deleting value A

- Set the rotary switch to the "RUN" position
- Press and hold the "SET" button until the yellow and green LEDs stop flashing in phase (approx. 10 s)
- When the green LED lights up continuously, the procedure is complete.

#### Error messages:

- Short circuit: In the event of a short circuit at the sensor output, the green LED flashes with a frequency of approx. 4 Hz.
- · Teach error: In the event of a teach error, the yellow and green LEDs flash alternately with a frequency of approx. 8 Hz.

The difference in the taught-in distance measured values for switching thresholds A and B must be greater than 20 mm.

If the difference in the taught-in measured values is the same as or smaller than the set switching hysteresis, the sensor will visually signal an unsuccessful Teach-In. The last distance measured value that was taught in will not be adopted by the sensor.

Select a new distance measured value for switching threshold A or B with a greater difference between the switching thresholds.

Teach in this distance measured value on the sensor again.

Switching threshold A can be deleted or set to a value of zero.

(E.g., when setting the "zero start point" curve).

However, switching threshold B can neither be deleted nor set to a value of zero.

## Laser notice laser class 2

- The irradiation can lead to irritation especially in a dark environment. Do not point at people!
- Caution: Do not look into the beam!
- Maintenance and repairs should only be carried out by authorized service personnel!
- Attach the device so that the warning is clearly visible and readable.
- Caution Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

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