



Model Number

VDM28-50-R-IO/73c/136

Distance sensor
with 4-pin, M12 x 1 connector

Features

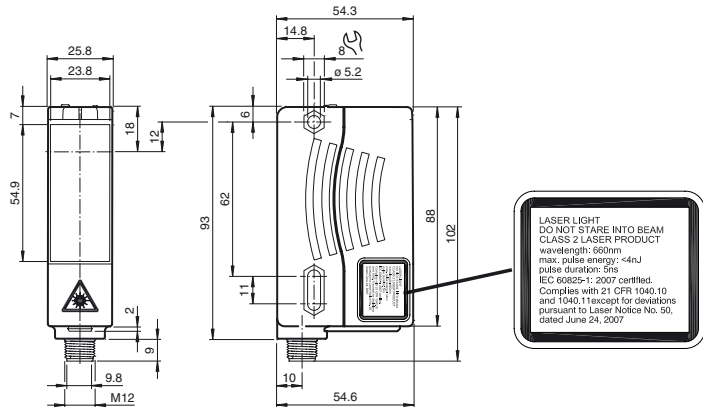
- Retroreflective laser distance sensor
- Measuring method PRT (Pulse Ranging Technology)
- Accurate, clear, and reproducible measuring results
- Red laser as the light emitter
- Version with laser class 2
- Version with IO-Link interface

Product information

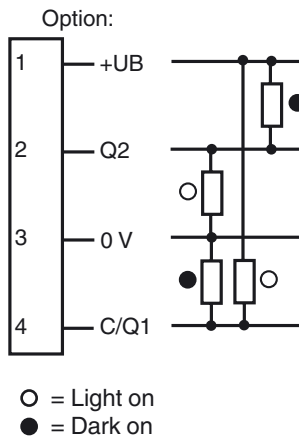
The VDM28 distance measurement device employs Pulse Ranging Technology (PRT). It has a repeat accuracy of 5 mm with an operating range of 0.2 ... 50 m and an absolute accuracy of 25 mm.

The compact housing of the Series 28 photo-electric sensors, with dimensions of 88 mm (height), 26 mm (width) and 54 mm (depth), make it the smallest device available in its class.

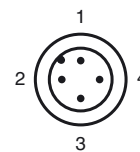
Dimensions



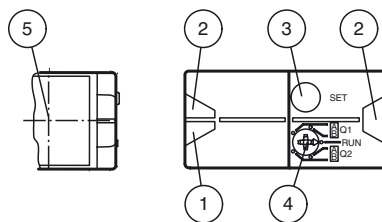
Electrical connection



Pinout



Indicators/operating means



1	Operating display	green
2	Signal display	yellow
3	TEACH-IN button	
4	Mode rotary switch	
5	Laser output	

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Subject to modifications without notice

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Technical data**General specifications**

Measurement range	0.2 ... 50 m
Reference target	OFR-100/100
Light source	laser diode typ. service life 85,000 h at Ta = +25 °C
Light type	modulated visible red light
Laser nominal ratings	
Note	LASER LIGHT , DO NOT STARE INTO BEAM
Laser class	2
Wave length	660 nm
Beam divergence	1 mrad
Pulse length	5 ns
Repetition rate	250 kHz
max. pulse energy	< 4 nJ
Angle deviation	max. ± 2°
Measuring method	Pulse Ranging Technology (PRT)
Diameter of the light spot	< 50 mm at a distance of 50 m at 20 °C
Ambient light limit	50000 Lux
Temperature influence	typ. ≤ 0.25 mm/K

Functional safety related parameters

MTTF _d	200 a
Mission Time (T _M)	10 a
Diagnostic Coverage (DC)	0 %

Indicators/operating means

Operating display	LED green
Function display	2 LEDs yellow for switching state
TEACH-IN indication	TEACH-IN: LED green/yellow equiphase flashing; 2.5 Hz Teach Error: LED green/yellow non equiphase flashing; 8.0 Hz
Controls	5-step rotary switch for operating modes selection (threshold setting and operating modes)
Controls	Switch for setting the threshold values

Electrical specifications

Operating voltage	U _B	10 ... 30 V DC / when operating in IO-Link mode: 18 ... 30 V
Ripple		10 % within the supply tolerance
No-load supply current	I ₀	≤ 70 mA / 24 V DC
Time delay before availability	t _v	1.5 s

Interface

Interface type	IO-Link
Protocol	IO link V1.0
Cycle time	min. 2.3 ms
Mode	COM 2 (38.4 kBaud)
Process data width	16 bit
SIO mode support	yes

Output

Signal output	2 push-pull (4 in 1) outputs, short-circuit protected, reverse polarity protected	
Switching voltage	max. 30 V DC	
Switching current	max. 100 mA	
Switching frequency	f	50 Hz
Response time	10 ms	

Measurement accuracy

Absolute accuracy	± 25 mm
Repeat accuracy	< 5 mm

Ambient conditions

Ambient temperature	-30 ... 50 °C (-22 ... 122 °F)
Storage temperature	-30 ... 70 °C (-22 ... 158 °F)

Mechanical specifications

Protection degree	IP65
Connection	connector M12 x 1, 4-pin
Material	
Housing	Plastic ABS
Optical face	Plastic pane
Mass	90 g

Compliance with standards and directives

Directive conformity	EMC Directive 2004/108/EC
Standard conformity	
Product standard	EN 60947-5-2:2007 IEC 60947-5-2:2007
Laser class	IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007

Approvals and certificates**Accessories****PACTware 4.X**

FDT-Framework

VDM28 IODD

IODD for communication with VDM28-IO-Link sensors

VDM28-IO-Link DTM

Device DTM for communication with VDM28-IO-Link sensors

IODD Interpreter DTM

Software for the integration of IODDs in a frame application (e. g. PACTware)

IO-Link-Master-USB DTM

Communication DTM for use of IO-Link-Master

IO-Link-Master01-USB

IO-Link Master

OMH-22

Mounting bracket

OMH-21

Mounting bracket

OMH-07

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

OMH-05

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

OMH-MLV11-K

dove tail mounting clamp

OMH-RLK29

Mounting bracket

OMH-RLK29-HW

Mounting bracket for rear wall mounting

OMH-RL28-C

Weld slag cover model

OMH-K01

dove tail mounting clamp

OMH-K03

dove tail mounting clamp

OFR-100/100

Reflective tape 100 mm x 100 mm

REF-MH82

Reflector with Micro-structure, rectangular 82 mm x 60 mm, mounting holes

REF-MH50

Reflector with Micro-structure, rectangular 50.9 mm x 50.9 mm, mounting holes, fixing strap

REF-MH78

Reflector with Micro-structure, hexagonal 78 mm x 61 mm, mounting holes

OMH-VDM28-01

Metal enclosure for inserting protective panes or apertures

V1-G-2M-PVC

Cable socket, M12, 4-pin, PVC cable

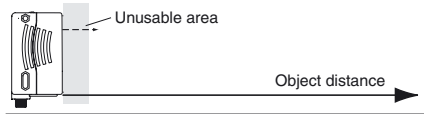
V1-W-2M-PVC

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Protection class	II, rated voltage ≤ 250 V AC with pollution degree 1-2 according to IEC 60664-1
UL approval	cULus Listed, Class 2 Power Source, Type 1 enclosure
CCC approval	CCC approval / marking not required for products rated ≤ 36 V

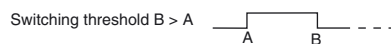
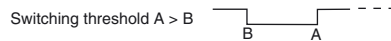
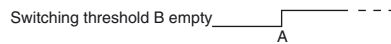
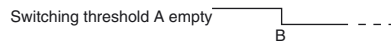
Curves/Diagrams

Switching output programming



The teach-in process are equal for Q1 and Q2

Switching point and window



Preferences

Teach-In:

You can use the rotary switch to select the output **Q1** or **Q2** and the relevant switching threshold A or B for teaching in. The yellow LEDs indicate the current state of the selected output.

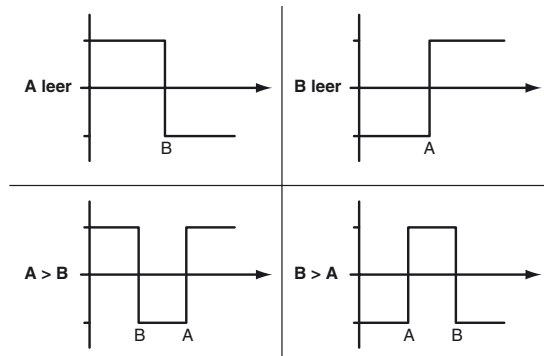
To store a switching threshold (distance measured value), press and hold the "SET" button until the yellow and green LEDs flash in phase (approx. 2 s). Teach-In starts when the "SET" button is released.

A successful Teach-In is indicated by rapidly alternating flashing (2.5 Hz) of the yellow and green LEDs.

An unsuccessful Teach-In is indicated by alternating flashing (8 Hz) of the yellow and green LEDs.

After an unsuccessful Teach-In, the sensor continues to operate with the previous valid setting after the relevant visual fault signal is issued.

Different switching modes can be defined by teaching in the relevant distance measured values for the switching thresholds A and B:



Every taught-in switching threshold can be rethought (overwritten) by pressing the SET button again.

Pressing and holding the "SET" button for > 5 s completely deletes the taught-in value. The yellow and green LEDs go out simultaneously to indicate that this procedure has been completed.

Default setting:

In general, no switching points are set at the factory. The outputs are switched to low.

Reset to default settings:

- Set the rotary switch to the "RUN" position
- Press and hold the "SET" button until the yellow and green LEDs stop flashing in phase (approx. 10 s)
- If the green LED lights up, the procedure is complete.

Error messages:

- Short circuit: In the event of a short circuit at the sensor output, the green LED flashes with a frequency of approx. 4 Hz.
- Teach error: In the event of a teach error, the yellow and green LEDs flash alternately with a frequency of approx. 8 Hz.

**Note!**

The difference in the taught-in distance measured values for the switching thresholds A and B must be greater than the switching hysteresis set in the sensor.

On delivery, the switching hysteresis is 15 mm.

If the difference in the taught-in measured values is the same as or smaller than the set switching hysteresis, the sensor will visually signal an unsuccessful Teach-In. The last distance measured value that was taught in will not be adopted by the sensor.

Select a new distance measured value for switching threshold A or B with a greater difference between the switching thresholds.

Teach in this distance measured value on the sensor again.

Laser notice laser class 2

- The irradiation can lead to irritation especially in a dark environment. Do not point at people!
- Caution: Do not look into the beam!
- Maintenance and repairs should only be carried out by authorized service personnel!
- Attach the device so that the warning is clearly visible and readable.
- Caution – Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.