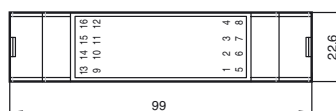
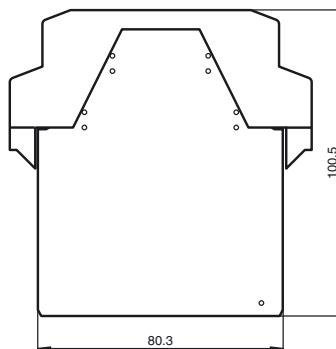




**Dimensions**



**Model Number**

**SB4 Module 4X/165**

Safety control unit module

Module for Evaluation unit SafeBox - series SB4

**Features**

- Sensor module
- 4 sensor channels
- Operating mode can be selected by means of DIP switches
- Individual module for SLA5(S), SLA20, SLA25, SLA28 and SLA40 security through-beam sensors; for SLP safety light grids, for SLC safety light curtains; for switching pads and emergency stop buttons of categories 2 or 4
- Screw terminals or spring terminals

**Accessories**

**SB4 Cape**

cover sheet

**SB4 Housing 2**

Empty housing for Evaluation unit SB4

**SB4 Housing 3**

Empty housing for Evaluation unit SB4

**SB4 Housing 4**

Empty housing for Evaluation unit SB4

**SB4 Housing 5**

Empty housing for Evaluation unit SB4

**SB4 Housing 6**

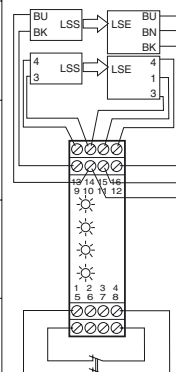
Empty housing for Evaluation unit SB4

**SB4 Housing 8**

Empty housing for Evaluation unit SB4

**Electrical connection**

Terminal	Function	Channel classification	Connection Beam sensor / Light grid safety feature	Connection 2-channel p ON	Connection Switching pad
1	Receiver 2 Input	Channel 2	Receiver output 2	OSSD Output 1.2	Switching pad 1.4
2	Sensor 2 24 V DC +U		24 V Receiver2	24 V Power supply 1	
3	Sensor 2 Mass GND	Channel 1	0 V Receiver 2, Emitter 2	0 V Power supply 1	Switching pad 1.3
4	Emitter 2 Output		Emitter input 2		
5	Receiver 1 Input	Channel 1	Receiver output 1	OSSD Output 1.1	Switching pad 1.2
6	Sensor 1 24 V DC +U		24 V Receiver 1		
7	Sensor 1 Mass GND	Channel 3	0 V Receiver 1, Emitter 1		Switching pad 1.1
8	Emitter 1 Output		Emitter input 1		
9	Emitter 3 Output	Channel 3	Emitter input 3		Switching pad 2.4
10	Sensor 3 Mass GND		0 V Receiver 3, Emitter 3	0 V Power supply 2	
11	Sensor 3 24 V DC +U	Channel 4	24 V Receiver 3	24 V Power supply 2	
12	Receiver 3 Input		Receiver output 3	OSSD Output 2.2	Switching pad 2.3
13	Emitter 4 Output	Channel 4	Emitter input 2		Switching pad 2.2
14	Sensor 4 Mass GND		0 V Receiver 4, Emitter 4		
15	Sensor 4 24 V DC +U	Channel 4	24 V Receiver 4		
16	Receiver 4 Input		Receiver output 4	OSSD Output 2.1	Switching pad 2.1



**Technical data**

**Functional safety related parameters**

Safety Integrity Level (SIL)	SIL 3
Performance level (PL)	PL e
Category	Cat. 4
Mission Time (T <sub>M</sub> )	20 a
Type	4

**Indicators/operating means**

Function display	LED yellow (4x): indicator lamp channel 1 ... 4
Pre-fault indication	LED yellow flashing: Indicator lamp channel 1 ... 4
Controls	DIP-switch

**Electrical specifications**

Operating voltage	U <sub>B</sub>	24 V DC ± 20 % , via SB4 Housing
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**Input**

Actuating voltage	approx. 10 V
Activation current	approx. 4 ... 20 mA

**Ambient conditions**

Ambient temperature	0 ... 50 °C (32 ... 122 °F)
Storage temperature	-20 ... 70 °C (-4 ... 158 °F)

**Mechanical specifications**

Protection degree	IP20
Connection	Cage tension spring terminals , Cable cross-section 0.2 ... 1.5 mm <sup>2</sup>
Material	
Housing	Polyamide (PA)
Mass	approx. 150 g

**Compliance with standards and directives**

Release date: 2011-06-15 14:42 Date of issue: 2011-06-27 206763\_eng.xml

Subject to modifications without notice

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Standard conformity	(extract)
Standards	EN IEC 61496-1 EN IEC 61508 EN ISO 13849-1
<b>Approvals and certificates</b>	
SIL classification	up to SIL3 acc. to IEC 61508 tested and certified by TÜV SÜD according to: IEC 61508:1998 part 1, 3.4 IEC 61508: 2000 ISO 13849-1:2006 EN 50178:1997 IEC 61496-1:2004 IEC 61496-2:2006
UL approval	cULus
TÜV approval	TÜV

## Function

The 4-channel sensor module -4X\* provides the facility to connect so-called "3-Wire" Safety Light Barriers in the SLA family (for example SLA5) and Light Grids of the type SLP. However, it can also be used to provide a connection for p-switching safety devices with their own (Querschlussüberwachung = crossover/short-circuit?) monitoring, for example Safety Light Curtains in the SLC family. As well as this, switch mats devised on the 4-conductor principle and non-solid state safety sensors in single and 2-channel versions can also be connected.

The module features a plug-in jumper. If the system contains other assemblies, then this plug-in jumper must be plugged into the last plug-in station.

There is a 6-position DIP switch on the assembly, with which the sensors that are to be connected are selected. Two switches must be actuated as a pair to make the selection. Connection of the safety sensors takes place on channels 1 and 2 or 3 and 4.

"3-wire" light barriers and grids in the SLA and SLP families can be connected to channels 1 to 4.

The cables and the laying of the cables to the safety light barriers and grids must be selected such that a short-circuit is not possible between the receiver and the emitter cable.

Light curtains with semiconductor switch outputs and non-solid state safety sensors in 2-channel versions are monitored for simultaneity/coincidence. During the coincidence monitoring the safety devices are monitored for simultaneous opening and signal changeover. The monitoring time is 2 s.

The connection is made on channels 3 and 4 and/or 1 and 2.

Care should be taken, that these sensors have their own short-circuit monitoring, because the module does not carry out short-circuit monitoring on these sensors.

Non-solid state safety sensors, which are connected to the SafeBox, must operate on the basis of the Normally-Open principle. An open contact means a "Safe condition".

Switch mats based on the 4-conductor principle can be connected to channels 1 and 2 and/or 3 and 4. If an incorrect contacting of the switch mat is present, then the system signals the fault 9 or fault 8, as in the detection of a non-solid state safety sensor in a 2-channel version.

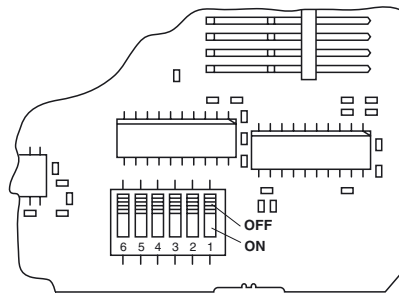
## Operating modes

The assembly has 6 DIP switches for the selection of the sensor type and position. There are six possible options for combining sensors. The desired combination is set up in binary form. It is always necessary to actuate 2 switches when selecting a function, i.e. DIP switches 1...3 have the same switch position as DIP switches 4...6.

DIP-Switches			Operating mode
3 and 6	2 and 5	1 and 4	
0	0	0	SLA /SLP/jumper channels 1 + 2 and channels 3 + 4
0	0	1	SLA /SLP/jumper on channels 1 + 2 and SLC channels 3 + 4
0	1	0	SLC channels 1 + 2 and channels 3 + 4
0	1	1	SLA /SLP/jumper channels 1 + 2 and switch mats channels 3 + 4
1	0	0	switch mats channels 1 + 2 and channels 3 + 4
1	0	1	SLC channels 1 + 2 and switch mats channels 3 + 4

Release date: 2011-06-15 14:42 Date of issue: 2011-06-27 206763\_eng.xml

**Lage der DIP-Schalter**



**Displays**

There is a yellow LED on the front panel of the module for each channel, which indicates the status of the input channel.

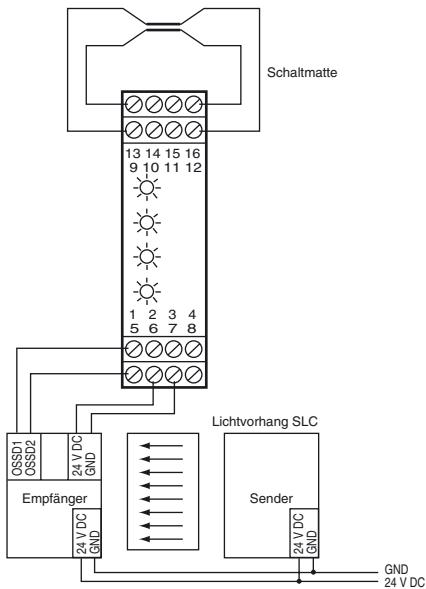
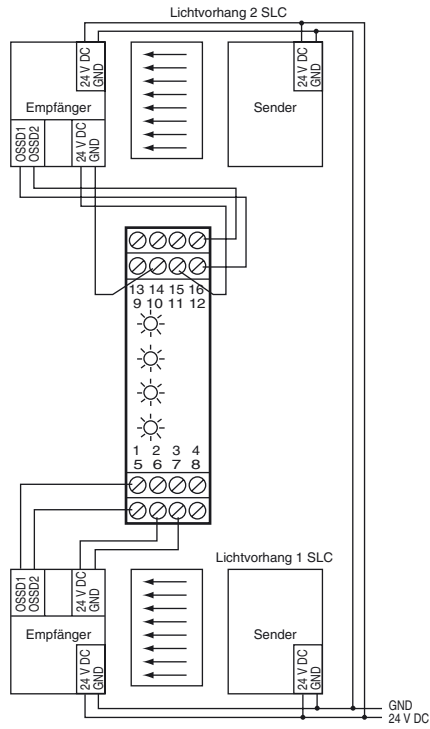
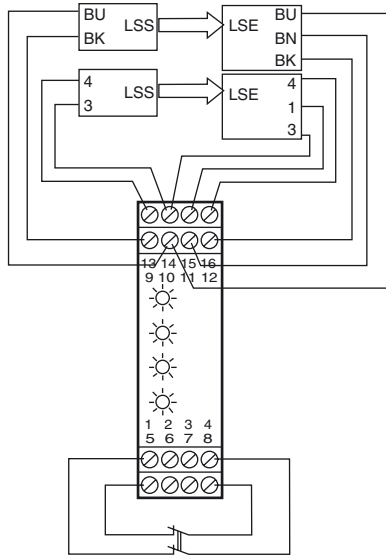
Display	LED	Meaning
R1 - R4 (R1 - R6)	yellow	Status, sensor input 1 ..4 Off: broken On: free Flashing: light beam free, stability control inadequate (Frequency approx. 2.5 Hz) Fast flashing: Fault (Frequency approx. 5 Hz)

**Connections**

The connections take the form of removable screw terminals. The adjacent table indicates the terminal assignment.

Up to 4 light barriers or 2 two-channel p-switching safety devices or 2 switch mats can be connected to the 4-channel sensor module. Unused channels are to be rendered ineffective by means of a jumper between the emitter output and the receiver input.

Release date: 2011-06-15 14:42 Date of issue: 2011-06-27 206763\_eng.xml



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