



**Order Code**

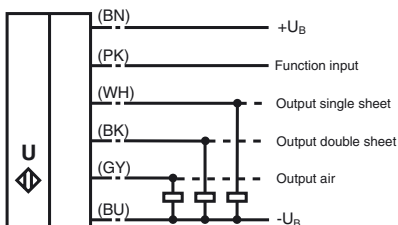
**UDC-18GMA-400-3E3-Y193711**

**Features**

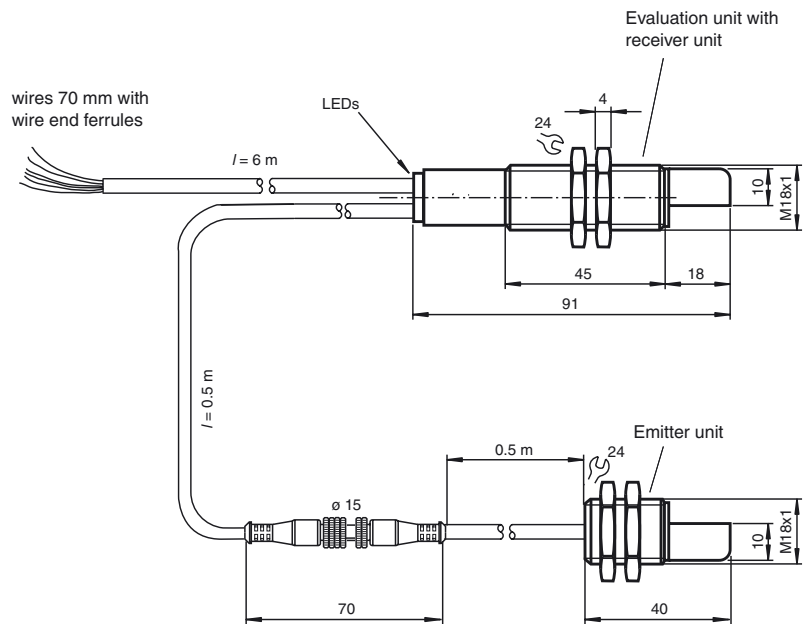
- Ultrasonic system for reliable detection of no, one, or two overlapping sheet materials, preferably papers
- No TEACH-IN required
- Function indicators visible from all directions
- Insensitive to printing, colours, and shining surfaces
- Material weight from 10 g/m<sup>2</sup> up to over 2000 g/m<sup>2</sup>
- Very wide material spectrum, finest papers up to thin sheet metals as well as plastic- and metal foils
- Perpendicular or inclined sensor mounting relative to the sheet plane possible

**Electrical Connection**

Standard symbol/Connection:  
Double sheet control



**Dimensions**



**Technical Data**

<b>General specifications</b>	
Sensing range	20 ... 60 mm , optimal distance: 45 mm
Transducer frequency	395 kHz
<b>Indicators/operating means</b>	
LED green	indication: single sheet detected
LED yellow	Display: No sheet detected (Air)
LED red	indication: double sheet detected
<b>Electrical specifications</b>	
Operating voltage	18 ... 30 V DC , ripple 10 % <sub>SS</sub>
No-load supply current I <sub>0</sub>	< 80 mA
Time delay before availability t <sub>v</sub>	< 500 ms
<b>Input</b>	
Input type	Function input
	0-level: -U <sub>B</sub> ... -U <sub>B</sub> + 1V
	1-level: +U <sub>B</sub> - 1 V ... +U <sub>B</sub>
Pulse length	≥ 100 ms
Impedance	≥ 4 kΩ
<b>Output</b>	
Output type	3 Switch outputs pnp, normally-closed
Rated operational current I <sub>e</sub>	3 x 100 mA , short-circuit/overload protected
Voltage drop U <sub>d</sub>	≤ 2 V
Switch-on delay t <sub>on</sub>	approx. 3 ms
Switch-off delay t <sub>off</sub>	approx. 3 ms
<b>Standard conformity</b>	
Standards	IEC / EN 60947-5-2:2004 C-UL listed: 57M3, IND CONT. EQ., "Powered by Class 2 Power Source"
<b>Ambient conditions</b>	
Ambient temperature	0 ... 60 °C (273 ... 333 K)
Storage temperature	-40 ... 70 °C (233 ... 343 K)
<b>Mechanical specifications</b>	
Protection degree	IP67
Connection	6 m, PVC cable 0.14 mm <sup>2</sup>
Material	
Housing	brass, nickel-plated, plastic components PBT
Transducer	epoxy resin/hollow glass sphere mixture; polyurethane foam
Mass	150 g

Release date: 2008-07-25 09:33 Issue date: 2008-07-25 193711\_ENG.xml

**Description of sensor functions**

The ultrasonic double sheet monitor is used for double sheet detection in all situations in which the automatic distinction between double and single sheets is required in order to protect machines or avoid waste production. The double-sheet monitor is based on the ultrasonic through-beam principle. The following can be detected:

- No sheet, i.e. air,
- Individual sheet
- Double sheet

A microprocessor system evaluates the signals. The appropriate switch outputs are set as a result of the evaluation. Changes in ambient conditions such as temperature and humidity are compensated for automatically. The interface electronics is integrated into a compact M18 metal housing together with a sensor head.

**Switching on**

The sensor is equipped with 6 connections. The functionality of the connections is described in the following table. The function input (PK) is used to assign parameters to the sensor. (See Output pulse extension, Alignment aid and Program selection). During normal operation, the function input must always be securely connected with +U<sub>B</sub> or -U<sub>B</sub>, to avoid possible interference or improper functionality.

Colour	Switching on	Comments
BN	+U <sub>B</sub>	
WH	Switch output for single sheets	Pulse width corresponds to the event
BK	Switch output for double sheets	Pulse width corresponds to the event
GY	Switch output for air	Pulse width corresponds to the event
PK	-U <sub>B</sub> /+U <sub>B</sub>	Function input for parameter assignment/pulse prolongation
BU	-UB	

**Normal mode**

The sensor is working in normal mode if the function input (PK) is applied to -U<sub>B</sub> or +U<sub>B</sub> when the power source (Power-On) is supplied, as shown in the output pulse extension table (see below).

Displays:

- LED yellow: Detection of air
- LED green: Detection of single sheets
- LED red: Detection of double sheets

Switch outputs:

The switch outputs are only active in normal operation!

- White: WH Single sheet output
- Black: BK Double sheet output
- Gray: GY Air output

**Output pulse extension**

Switching the function input (PK) on to -U<sub>B</sub> or +U<sub>B</sub> makes it possible to select a minimum pulse width of 120 ms for all output pulses of the three switch outputs.

Switching on (PK)	Operating behaviour (after Power-On)
-U <sub>B</sub>	No output pulse extension for switch outputs
+U <sub>B</sub>	Output pulse extension of all switch outputs to at least 120 ms

Please note:

This can result in a condition in which more than one switch output is switched through!

**Display Mode**

The selected parameter assignment of the sensor can be displayed by switching the function input (PK) to voltage-free during normal operation. The green LED displays the program number (the number of flashing pulses (1 ... 5) = the program number). The outputs are inactive during this time.

If the function input (PK) is switched to voltage-free when power is supplied (Power-On), the sensor will also work in display mode.

If the unit is switched to voltage-free while the function input (PK) is in operation due to an error (broken cable, coming loose because of vibration), display mode acts as a fault display.

**Parameter assignment**

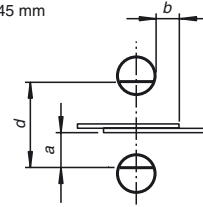
The sensor is equipped with 5 programs for different ranges of application. This makes it possible to work with a wide range of material. The user can select the program best suited for a specific application.

**Characteristic Curves/Additional Information**

**Mounting/Adjustment**

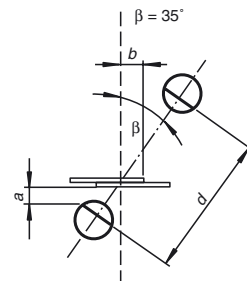
Recommended distances

- a = 5 ... 15 mm
- b ≥ 10 mm
- d = 40 ... 45 mm



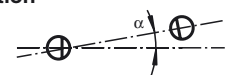
**Mounting/Adjustment**

(for very thick Papers)

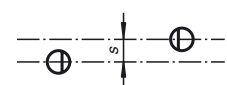


**Thin foil detection**

α < +/- 1°



s < +/- 1 mm



**Output signals**

Condition	Air	Single sheet	Double sheet
WH, white Output single sheet	1	0	0
BK, black Output double sheet	0	1	0
GY, grey Output air	0	0	1

PK connected with -U<sub>B</sub> (without output puls prolongation)

**Accessories**

UDB-Cable-2M Accessories

UDB-Cable-1M Accessories

The default setting, Program 5, is designed so that no change in the setting is required for most applications.

**Programs**

Program number	Notes:	Range of materials
1	Default setting, standard paper	20 - 1200 g/m <sup>2</sup>
2	Thick paper, cardboard, fine corrugated boards(DIN 55 468--1)and thin sheet metal**	> 100 g/m <sup>2</sup>
3	Thin paper	20 – 250 g/m <sup>2</sup>
4	Extremely fine paper	< 40 g/m <sup>2</sup>
5	Customer specific program (modified double sheet threshold level)	

\*) The measurements were made under the following conditions:  $d = 45 \text{ mm}$ ,  $a = 10 \text{ mm}$ ,  $\beta = 0^\circ$   
 \*) The measurements were made under the following conditions:  $d = 45 \text{ mm}$ ,  $a = 10 \text{ mm}$ ,  $\beta = 35^\circ$

**Procedure for assigning parameters**

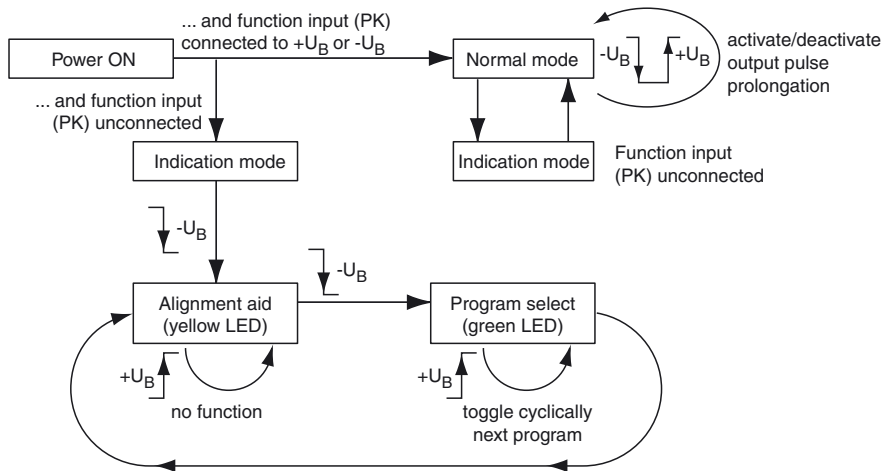
It is possible to switch to additional parameter assignment modes from the display mode:

- Alignment mode -->
- Program selection mode -->
- Alignment aid mode --> (for checking)

When the function input (PK) is applied to  $-U_B$  (for > 500 ms), the mode changes. When the "Program selection" mode is active, switching on function input (PK) on to  $+U_B$  (for > 500 ms) selects the next program level.

Disconnecting the power supply causes the system to exit the current mode with the selected program change.

The switch outputs are not active while parameters are being assigned to the sensor!



**Modes**

Alignment aid

During installation, the DSM can provide an adjustment aid for optimal alignment of the emitter to the receiver.

If the sensor detects an area of air (yellow LED is lit) the DSM will begin to display the intensity of the measured amplitude signal:

- If the signal is weak, the yellow LED will flash at a slow rate
- As the intensity of the signal increases, the rate at which the LED flashes becomes faster
- At optimal alignment (maximum signal intensity), the yellow LED is continuously lit.

The single sheet function (green LED) and double sheet function (red LED) continues to be active. This makes it possible to check for correct functionality of the double sheet control.

Program selection

In the program selection mode, the current program is displayed by the green LED (number of flashing pulses = program number). Applying the adjustment input (PK) to  $+U_B$  (for > 500 ms) causes the next program to be selected in cyclic sequence (program 1 follows through to program 5).

**Notes:**

A complete device consists of an ultrasonic emitter and an evaluation unit with an ultrasonic emitter. The sensor heads are optimally adjusted to each other when they leave the factory. Therefore, they must not be used separately or exchanged with other devices of the same type. The plug connector on the emitter/receiver connection cable is only intended to be used for easier mounting, not to replace units.

Very light papers (for example handkerchiefs) or perforated papers are not always suitable for double sheet detection because of their physical characteristics.

If two or more double sheet controls are used in the immediate vicinity of each other, there may be mutual interference between them, which can result in improper functionality of the devices. Mutual interference can be prevented by introducing suitable countermeasures when planning systems.

When installing, care has to be taken that the ultrasonic signal cannot pass around the material that is to be detected, due to multiple reflections. This can happen if large surfaces are present at right angles to the direction of sound propagation. This can be the case if unsuitable mounting brackets are used, or if assemblies with large surface are part of the machine. In the latter case such machine parts should be covered by sound absorbing material or a different location for the installation should be chosen.