



MOUNTING ACCESSORIES see section 8

Material	Inlet d	Outlet ²⁾		L [mm]	Part-No.
		Manifold	Purge valve		
steel st. st.	butt weld end for tube O. D. 14 x 2,5 mm	DIN EN 61518 Type A	tube fitting O. D. 14 mm	117	N541.87.135.51 N541.87.235.51
steel st. st.			tube fitting O. D. 12 mm		N541.87.135.52 N541.87.235.52
steel st. st.	socket weld end I. D. 14,25 for tube O. D. 14 mm		tube fitting O. D. 14 mm	105	N541.87.139.51 N541.87.239.51

Components	Steel type		Stainless steel type	
	Manifold	Purge valve	Manifold	Purge valve
Body ¹⁾	1.0460	1.5415	1.4571	
Bonnet	1.0501	1.7709	1.4571	
Valve seat	1.4021		1.4571	
Valve stem	1.4104	1.4021	1.4571	
Needle tip	1.4122 ³⁾		1.4571	
Packing	PTFE	graphite	PTFE	graphite
Union nut	steel	-	1.4571	-
Gland nut	-	2.0550	-	1.4301
Test connection	steel	-	1.4571	-

- **Body:** die-pressed part
- **Surface:** steel phosphatized
- **Manifold:** internal stem thread
Purge valves: external stem thread
- Replaceable valve seat
- Stem with cold rolled surface, back seat and non-rotating needle tip
- Special types are available
- **Accessories:** 1 socket wrench

1) Available with inspection certificate 3.1 acc. to EN 10 204; body made of 1.5415 with inspection certificate 3.2 acc. to EN 10 204
 2) Dimensions acc. to DIN EN 61518 see order instruction B 4
 3) 1.4122 quenched and tempered