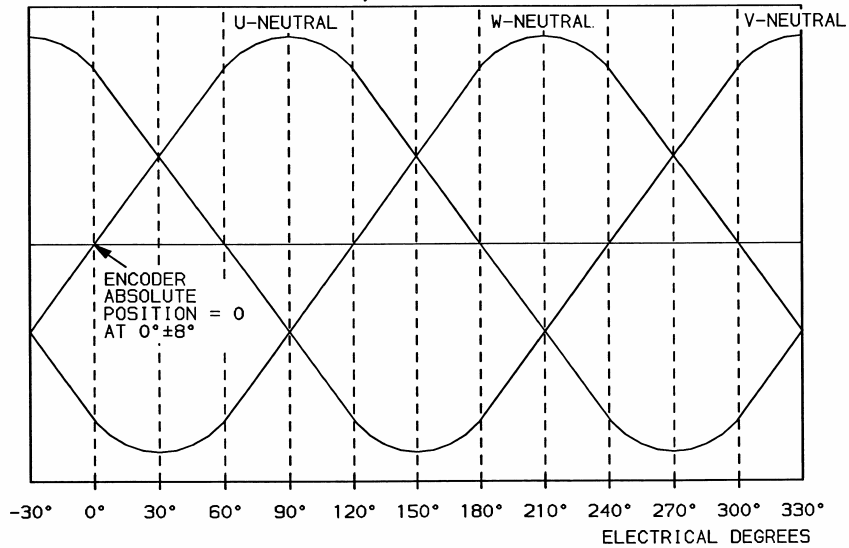
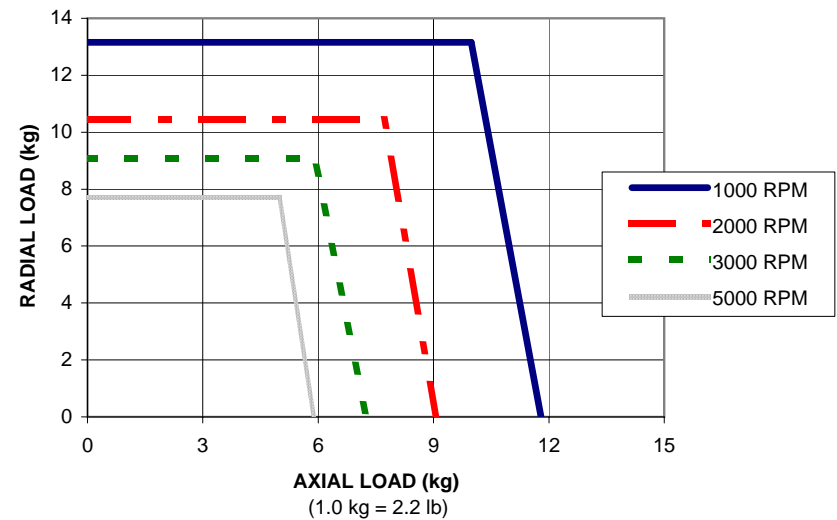


PHASE - NEUTRAL BACK EMF, ENCODER ABSOLUTE POSITION



WAVEFORMS PER CW SHAFT ROTATION VIEWING MOTOR MOUNTING FACE

SHAFT LOAD RATING for 20,000 hour L10 bearing life and RADIAL LOAD applied mid-way along shaft extension (move this chart down to see data behind)



Notes: Print or enlarge waveforms for improved clarity.  
For additional specifications see TLA130PBJ32AAESM.

|                      |         |                  |                      |       |        |
|----------------------|---------|------------------|----------------------|-------|--------|
|                      |         |                  |                      |       |        |
| 01                   | 1007016 | JH               | RELEASED             |       |        |
| REV                  | ECN     | BY               | REVISION DESCRIPTION | CHKR  | DATE   |
| PREPARED BY          |         | DATE             | DESIGN ENGINEER      | DATE  |        |
| JH                   |         | 4/15/2004        |                      |       |        |
| TITLE                |         |                  |                      |       |        |
| TL-A130P-BJ32AA, ESE |         |                  |                      |       |        |
| Allen-Bradley        |         | PART NO.         |                      |       |        |
|                      |         | TLA130PBJ32AAESE |                      |       |        |
| A SIZE               |         |                  |                      | SHEET | 1 OF 4 |

Specifications:

1. Motor type: 8 pole, 3 phase, wye winding, permanent magnet rotor, totally enclosed, non-ventilated.
2. Operating speed: 5000 RPM max.
3. Continuous stall torque: 0.325 Nm (2.88 lb-in) max at 125C winding temperature in a 40C ambient, when mounted on an 8 inch sq x 1/4 inch thick aluminum heatsink.
4. Peak stall torque: 0.76 Nm (6.7 lb-in) max.
5. Continuous output rating: 0.14 kW (0.19 hp) max at continuous rated operating point: 5000 RPM, 0.273 Nm (2.42 lb-in), 1.68 Amps 0 to peak max.
6. Operating voltage: 230 VAC RMS Ref. (Not for direct connection to AC line).
7. Continuous stall current: 1.85 Amps 0 to peak max.
8. Peak stall current: 4.90 Amps 0 to peak max.
9. Insulation class: 155C (Class F).
10. Housing temperature: 110C (230F) max.
11. Ke: 24.3 to 29.7 (27 nom) V/kRPM 0 to peak, phase to phase at 20C to 30C.
12. Kt: (sine) 0.223 Nm/Amp 0 to peak (1.97 lb-in/Amp 0 to peak) Ref at 20C to 30C.
13. Winding resistance: 11.7 to 14.3 Ohms, phase to phase at 20C to 30C.
14. Winding inductance: 18 mH, phase to phase Ref.
15. Dielectric rating of motor power connections (U,V,W) to ground: 1800 VAC RMS 50/60 Hz for 1 second.
16. Rotor inertia: 0.000003 kg-m<sup>2</sup> (0.000027 lb-in-sec<sup>2</sup>) Ref.
17. Rotor balancing: Quality grade G-6.3.
18. Friction torque: 0.0035 Nm (0.031 lb-in) Ref.
19. Friction torque with shaft seal option installed: 0.0067 Nm (0.059 lb-in) Ref.
20. Cogging torque: 0.0038 Nm (0.034 lb-in) peak to peak Ref.
21. Damping: 0.0027 Nm/kRPM (0.024 lb-in/kRPM) Ref.
22. Thermal resistance, winding to ambient: 1.7 degrees C/watt Ref.
23. Thermal time constant, winding to ambient: 9.4 minutes Ref.
24. Product weight: 0.46 kg (1.0 lb) Ref.
25. Shipping weight: 0.73 kg (1.6 lb) Ref.
26. Operating ambient temperature: 0C to 40C (32F to 104F).
27. Storage ambient temperature: -10C to 85C (14F to 185F).
28. Relative humidity: 20% to 85% non-condensing.
29. Liquid / dust protection: IP65 when optional shaft seal is installed, excluding flying lead connectors (connectors rating: IP30).
30. Shock: 20 g peak max, 6 msec duration (18 occurrences tested).
31. Vibration: 2.5 g peak max, 30 to 2000 Hz.
32. Bearing arrangement: Outer diameter of rear bearing is trapped axially.
33. Shaft material: Steel, grade S45C.

Notes: "Ref" denotes untoleranced specifications, provided for reference only.  
Speed, torque and current specifications are for motor operation with Allen Bradley drives.

|               |                      |              |
|---------------|----------------------|--------------|
| 01            | TITLE                |              |
| REV           | TL-A130P-BJ32AA, ESE |              |
| Allen-Bradley | PART NO.             |              |
|               | TLA130PBJ32AAESE     |              |
|               | A SIZE               | SHEET 2 OF 4 |

Feedback Specifications:

Encoder Function:

1. 17 bit single turn absolute position data is provided, via serial output, with or without an external battery connected.
2. 16 bit multi-turn absolute position data is provided, along with the 17 bit single turn absolute position data, via serial output, when an external battery is connected.

Electrical Hardware:

1. SD+, SD- (serial data) output / input: RS 485 differential line driver / receiver.
2. EPWR (encoder power) voltage input: 4.75 to 5.25 VDC.
3. EPWR current input: 60 mADC nominal, 110 mADC max continuous. 1.3 ADC max inrush.
4. BAT+ (battery) voltage input: 3.6 VDC nominal.
5. BAT+ current input, with +5VDC applied to EPWR input: 3.6 uA nominal.
6. BAT+ current input, with no EPWR input applied: 110 uA max.
7. Battery alarm fault (battery change required) voltage level: 3.1 VDC Ref.
8. Battery error fault (absolute multi-turn position not saved at power loss) voltage level: 2.5 VDC Ref.

Serial Communication:

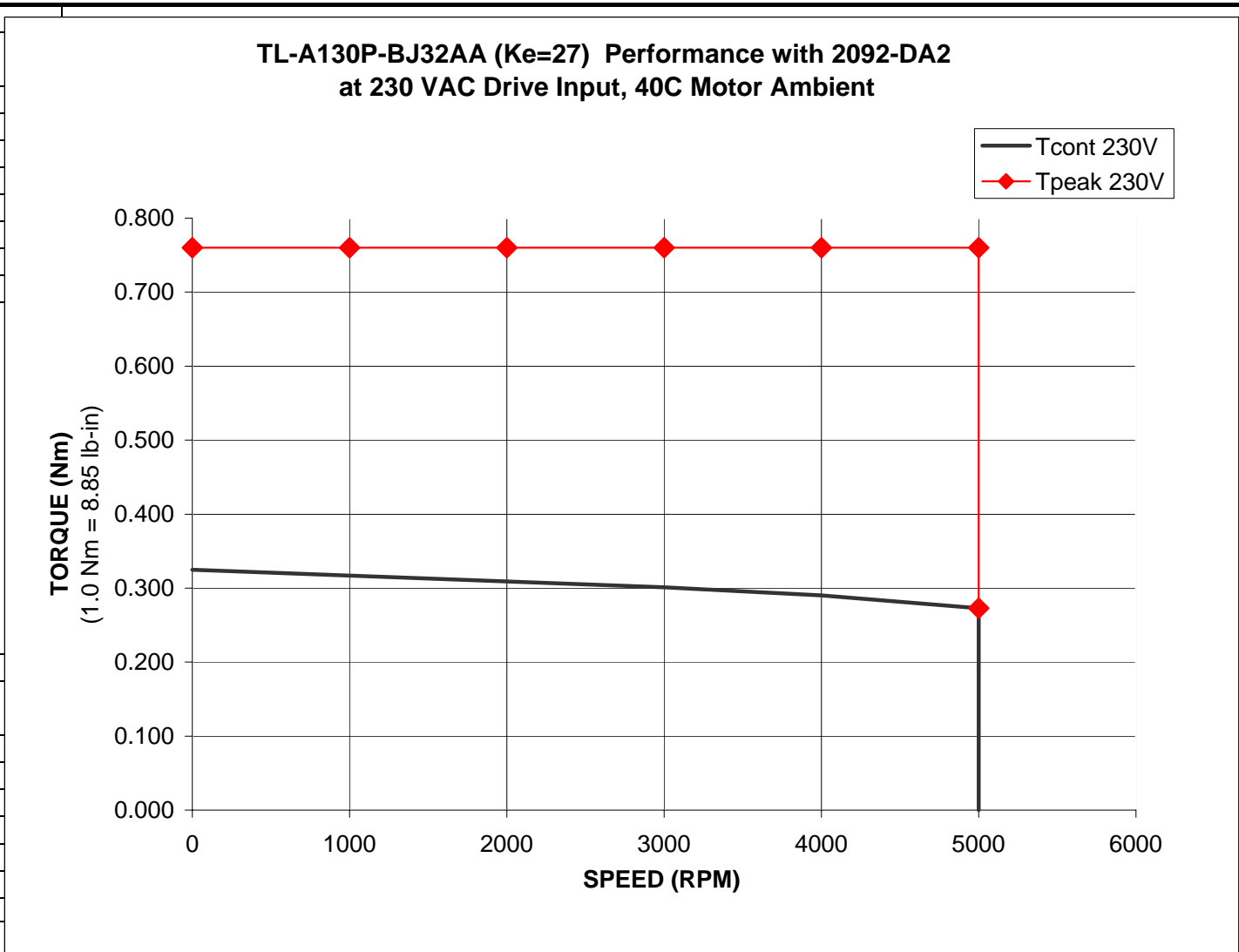
1. SD+, SD- serial data rate: 2.5 Mbps, asynchronous.
2. Communication hierarchy: Encoder is slave, communication is externally initiated.
3. Single turn absolute position value range: 0 to 131,071 (17 bit).
4. Multi-turn absolute shaft revolution value range: 0 to 65,535 revolutions (16 bit).
5. Absolute position data: Binary, value increases with CCW shaft rotation viewing motor mounting face.
6. Memory storage capacity: 80 bytes, EEPROM.

Note: "Ref" denotes untoleranced specifications, provided for reference only.

|               |                      |       |        |
|---------------|----------------------|-------|--------|
| 01            | TITLE                |       |        |
| REV           | TL-A130P-BJ32AA, ESE |       |        |
| Allen-Bradley | PART NO.             |       |        |
|               | TLA130PBJ32AAESE     |       |        |
|               | A SIZE               | SHEET | 3 OF 4 |

| SPEED<br>RPM | TORQUE     |            |
|--------------|------------|------------|
|              | Tcont 230V | Tpeak 230V |
|              | Nm         | Nm         |
| 0            | 0.325      | 0.760      |
| 1000         | 0.317      | 0.760      |
| 2000         | 0.309      | 0.760      |
| 3000         | 0.301      | 0.760      |
| 4000         | 0.290      | 0.760      |
| 5000         | 0.273      | 0.760      |
| 5000         | 0          | 0.273      |

| SPEED<br>RPM | TORQUE     |            |
|--------------|------------|------------|
|              | Tcont 230V | Tpeak 230V |
|              | lb-in      | lb-in      |
| 0            | 2.88       | 6.7        |
| 1000         | 2.81       | 6.7        |
| 2000         | 2.74       | 6.7        |
| 3000         | 2.67       | 6.7        |
| 4000         | 2.57       | 6.7        |
| 5000         | 2.42       | 6.7        |



Note: Nm torque values shown are converted from tested lb-in data.

|               |                      |
|---------------|----------------------|
| 01            | TITLE                |
| REV           | TL-A130P-BJ32AA, ESE |
| Allen-Bradley | PART NO.             |
|               | TLA130PBJ32AAESE     |
|               | A SIZE               |
| SHEET 4 OF 4  |                      |