

RADIAL LOAD CAPACITY (Kgs) NO AXIAL LOAD - FOR L10 LIFE OF 10,000 HOURS
Radial Load Capacity at the End of the Shaft (Kgs)

2500 RPM 1750 RPM 1150 RPM 850 RPM 580 660 660 660

AXIAL THRUST CAPACITY (Kgs) NO RADIAL LOAD - FOR L10 LIFE OF 10,000 HOURS
Horizontal Mounting Load Capacity at the End of the Shaft (Kgs)

2500 RPM 1750 RPM 1150 RPM 850 RPM 310 370 460 530

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REV	ECN	BY	REVISION DESCRIPTION		CHKR	DATE
PREPARED BY			DATE	DESIGN ENG	NEER	DATE
VS			4/4/2006			
TITLE						

ES, ELEC, HPK-B2010C-SC44BA

OF

Allen-Bradley

L20M5204ESE

A SIZE

SHEET

Notes: Print or enlarge waveforms for improved clarity. For additional specifications see L20M5204ESM.

Specifications:

- 1. Motor type: 4 pole, 3 phase, asynchronous, ventilated
- 2. Base speed: 1480 RPM.
- 3. Maximum speed: 3000 RPM.
- 4. Continuous stall torque: 482 Nm (4266 lb-in) max at 155C winding temperature in a 40C
- 5. Peak stall torque: 970 Nm (8585 lb-in) max.
- 6. Continuous output rating: 75 kW (hp) max at 1480 RPM. Continuous current @ 1480 RPM 196.4 Amps 0 to peak max.(139.3 Amps.RMS)
- 7. Operating voltage: 460 VAC RMS Ref. (Not for direct connection to AC line).
- 8. Continuous stall current: 196.4 Amps 0 to peak max.(139.3 Amps.RMS)
- 9. Magnetizing current: 66.6 Amps. RMS ref.
- 10. Peak stall current: 440 Amps 0 to peak max.(312 Amps. RMS)
- 11. Insulation class: 180 (H).
- 12. Housing temperature: 125C max.
- 13. Winding resistance: .04 Nom. Ohms, phase to phase at 20C to 30C.
- 14. Winding inductance: 2.3 mH, phase to phase Ref.
- 15. Dielectric rating of motor power connections (U,V,W), and thermostat connections (TS+, TS-) to ground: 2350 VAC RMS 50/60 Hz for 1 second.
- 16. Rotor inertia: .885 kg-m² Ref.
- 17. Rotor balancing: Quality grade G-6.3.
- 18. Product weight: 565 kg (1246 lb) Ref.
- 19. Operating ambient temperature: 0C to 40C (32F to 104F).
- 20. Storage ambient temperature: -30C to 70C (-22F to 158F).
- 21. Relative humidity: 5% to 95% non-condensing.
- 22. Liquid / dust protection: IP54 with blower installed...
- 23. Shock: 10 g peak max, 6 msec duration (18 occurances tested).
- 24. Vibration: 2.5 g peak max, 30 to 2000 Hz.
- 25. Shaft material: Steel, grade 1040/1045.
- 26. Paint: Black. Shaft, key (if provided), front mounting surface, and connectors are not painted.

Equivalent circuit parameters

X1: .113 Ohms/phs Ref at 20C to 30C.
X1: .152 Ohms/phs Ref at 20C to 30C.
Xm: 3.47 Ohms/phs Ref at 20C to 30C
R1: .0198 Ohms/phs Ref at 20C to 30C
R2: .0151 Ohms/phs Ref at 20C to 30C

BRAKE: 460VAC 48Nm max. holding torque

.

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REV

ES, ELEC, HPK-B2010C-SC44BA

TITLE

Allen-Bradley

PART NO.

L20M5204ESE

A SIZE SHEET 2 OF 4

Notes: "Ref" denotes untoleranced specifications, provided for reference only.

Speed, torque and current specifications are for motor operation with Allen Bradley drives.

Feedback Specifications:

Electrical Hardware:

- 1. SIN, COS waveform output: 1024 sinusoids/rev.
- 2. SIN, COS waveform amplitude: 0.9 to 1.1 Volts peak to peak.
- 3. SIN -, COS voltage offset with respect to power input common: 2.2 to 2.8 VDC.
- 4. +5VDC voltage input: 4.5 to 12.0 VDC.
- 5. +5VDC current input: 125 mA DC max continuous, 1.0 A DC max inrush.
- 6. TS+, TS- thermostat operating voltage: 250 Volts max.
- 7. TS+, TS- thermostat operating current: 1.6/2.5 Amps max at 0.6/1.0 power factor.

Serial Communication:

- 1. DATA+, DATA- signal type, rate: RS 485, 9600 baud, asynchronous.
- 2. Communication hierarchy: Encoder is slave, communication is externally initiated.
- 3. Single turn absolute position value range: 0 to 32,767 steps (12 bit).
- 4. Absolute position data: Binary, value increases with CW shaft rotation viewing motor mounting face.
- 5. Data (byte) format: Start bit, 8 data bits, parity bit, stop bit.
- 6. Memory storage capacity: 128 bytes, EEPROM.
- 7. Encoder temperature data: Binary value of encoder temperature in degrees C.

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Allen-Bradley		PART NO.						
		L20M5204ESE						
		A SIZE		SHEET	3	OF	4	

Note: "Ref" denotes untoleranced specifications, provided for reference only.

		TORQUE					
	SPEED RPM	Tcont 460V	Tpeak 460V	Tpeak 750 V DC			
		Nm	Nm	Nm			
	0	482.0	970.1	970.1			
	1000	482.0	970.1	970.1			
	1200	482.0	970.1	970.1			
	1420	482.0	970.1	970.1			
	1500	482.0	926.6	970.1			

	TORQUE			
SPEED RPM	Tcont 460V	Tpeak 460V	Tpeak 750 V DC	
KPIVI	lb-in	lb-in	lb-in	
0	4266.0	8585	8585	
1000	4266.0	8585	8585	
1200	4266.0	8585	8585	
1420	4266.0	8585	8585	
1500	4266.0	8200	8585	

Note: Nm torque values shown are converted from tested lb-in data.

HPA-B2010C-SC44AA Performance with 2099-BM11 at 460 VAC and 750 V DC Drive Input, 40C Motor Ambient Estimated 1050.0 975.0 900.0 825.0 750.0 **TORQUE (Nm)** (1.0 Nm = 8.85 lb-in) 675.0 600.0 525.0 450.0 375.0 Tcont 460V Nm Tpeak 460V Nm 300.0 'Tpeak 750 V DC Nm 225.0 MOTOR BASE SPEED 1470 RPM 150.0 75.0 0.0 750 0 150 300 450 600 900 1050 1200 1350 1500 SPEED (RPM)

