

| RADIAL LOAD CAPACITY (Kgs) - NO AXIAL LOAD - FOR L10 LIFE OF 10,000 HOURS | | | | |
|--|----------|----------|---------|--|
| Radial Load Capacity at the End of the Shaft (Kgs) | | | | |
| 2500 RPM | 1750 RPM | 1150 RPM | 850 RPM | |
| 450 | 530 | 530 | 530 | |
| AXIAL THRUST CAPACITY (Kgs) - NO RADIAL LOAD - FOR L10 LIFE OF 10,000 HOURS | | | | |
| Horizontal Mounting Load Capacity at the End of the Shaft (Kgs) | | | | |
| 2500 RPM | 1750 RPM | 1150 RPM | 850 RPM | |
| 260 | 310 | 380 | 440 | |

| 01 | 1021552 | VS | RELEASED | | |
|-----------------------------|---------|----------|----------------------|-------|--------|
| REV | ECN | BY | REVISION DESCRIPTION | CHKR | DATE |
| PREPARED BY | | DATE | DESIGN ENGINEER | | DATE |
| VS | | 4/4/2006 | | | |
| TITLE | | | | | |
| ES, ELEC, HPK-B1815C-MC44BA | | | | | |
| Allen-Bradley | | | PART NO. | | |
| | | | L18M5213ESE | | |
| | | | A SIZE | SHEET | 1 OF 4 |

Notes: Print or enlarge waveforms for improved clarity.
For additional specifications see L18M5213ESM.

Specifications:

1. Motor type: 4 pole, 3 phase, asynchronous, ventilated
2. Base speed: 1480 RPM.
3. Maximum speed: 3000 RPM.
4. Continuous stall torque: 360 Nm (3186 lb-in) max at 155C winding temperature in a 40C
5. Peak stall torque: 850 Nm (7523 lb-in) max.
6. Continuous output rating: 55.9 kW (hp) max at 1480 RPM. Continuous current @ 1480 RPM 153.7 Amps 0 to peak max.(109 Amps.RMS)
7. Operating voltage: 460 VAC RMS Ref. (Not for direct connection to AC line).
8. Continuous stall current: 153.7 Amps 0 to peak max.(109 Amps.RMS)
9. Magnetizing current: 54 Amps. RMS ref.
10. Peak stall current: 402 Amps 0 to peak max.(285 Amps. RMS)
11. Insulation class: 180 (H).
12. Housing temperature: 125C max.
13. Winding resistance: .054 Nom. Ohms, phase to phase at 20C to 30C.
14. Winding inductance: 3.2 mH, phase to phase Ref.
15. Dielectric rating of motor power connections (U,V,W), and thermostat connections (TS+, TS-) to ground: 2350 VAC RMS 50/60 Hz for 1 second.
16. Rotor inertia: .468 kg-m² Ref.
17. Rotor balancing: Quality grade G-6.3.
18. Product weight: 497 kg (1098lb) Ref.
19. Operating ambient temperature: 0C to 40C (32F to 104F).
20. Storage ambient temperature: -30C to 70C (-22F to 158F).
21. Relative humidity: 5% to 95% non-condensing.
22. Liquid / dust protection: IP54 w/lt blower installed..
23. Shock: 10 g peak max, 6 msec duration (18 occurrences tested).
24. Vibration: 2.5 g peak max, 30 to 2000 Hz.
25. Shaft material: Steel, grade 1040/1045.
26. Paint: Black. Shaft, key (if provided), front mounting surface, and connectors are

Equivalent circuit parameters

X1: .159 Ohms/phs Ref at 20C to 30C.
X1: .226 Ohms/phs Ref at 20C to 30C.
Xm : 4.22 Ohms/phs Ref at 20C to 30C
R1: .0272 Ohms/phs Ref at 20C to 30C
R2: .0198 Ohms/phs Ref at 20C to 30C

BRAKE: 460VAC 48Nm max. holding torque

Notes: "Ref" denotes untoleranced specifications, provided for reference only.
Speed, torque and current specifications are for motor operation with Allen Bradley drives.

| | | |
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| | A SIZE | SHEET 2 OF 4 |

Feedback Specifications:

Electrical Hardware:

1. SIN, COS waveform output: 1024 sinusoids/rev.
2. SIN, COS waveform amplitude: 0.9 to 1.1 Volts peak to peak.
3. SIN -, COS - voltage offset with respect to power input common: 2.2 to 2.8 VDC.
4. +5VDC voltage input: 4.5 to 12.0 VDC.
5. +5VDC current input: 125 mA DC max continuous, 1.0 A DC max inrush.
6. TS+, TS- thermostat operating voltage: 250 Volts max.
7. TS+, TS- thermostat operating current: 1.6/2.5 Amps max at 0.6/1.0 power factor.

Serial Communication:

1. DATA+, DATA- signal type, rate: RS 485, 9600 baud, asynchronous.
2. Communication hierarchy: Encoder is slave, communication is externally initiated.
3. Single turn absolute position value range: 0 to 32,767 steps (12 bit).
4. Multi-turn absolute shaft revolution value range: 0 to 32,767 revolutions (12bit).
5. Absolute position data: Binary, value increases with CW shaft rotation viewing motor mounting face.
6. Data (byte) format: Start bit, 8 data bits, parity bit, stop bit.
7. Memory storage capacity: 128 bytes, EEPROM.
8. Encoder temperature data: Binary value of encoder temperature in degrees C.

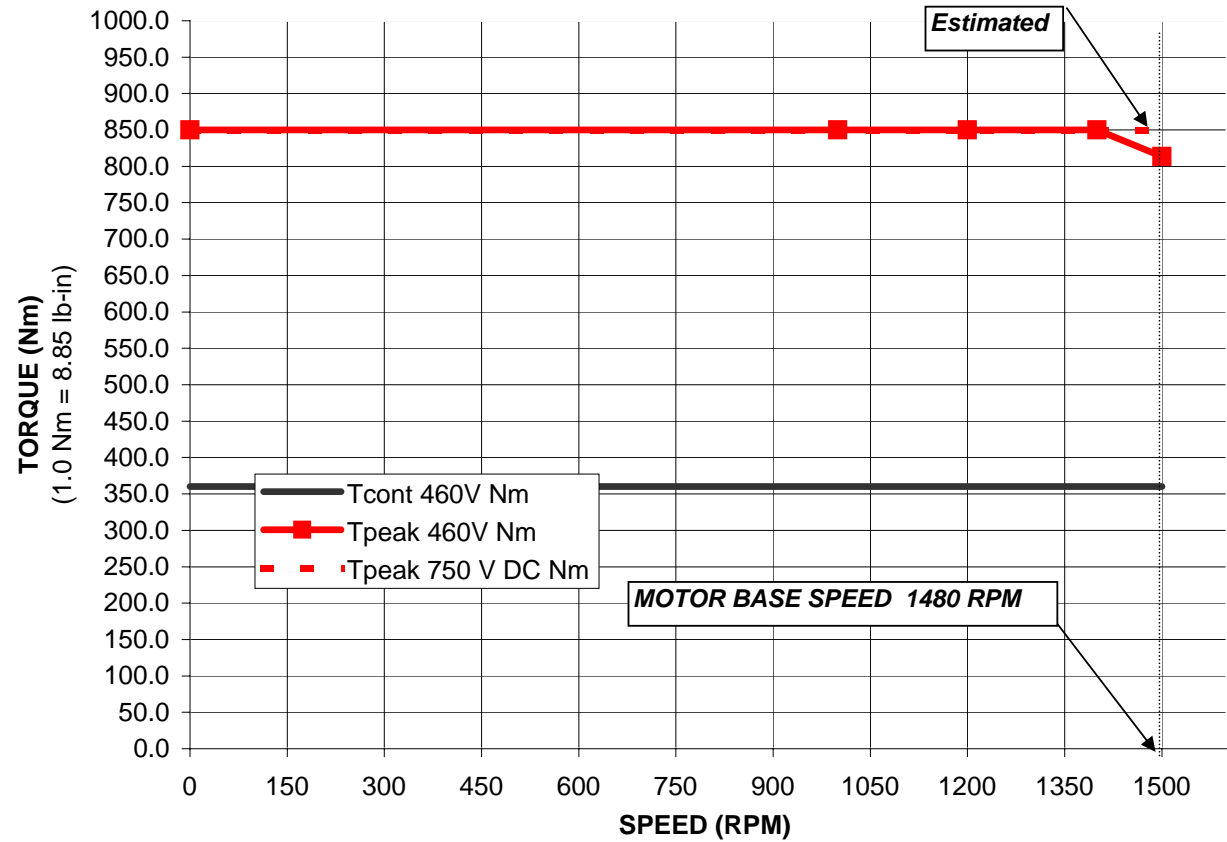
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| | A SIZE | SHEET 3 OF 4 |

| SPEED RPM | TORQUE | | |
|--------------|------------|------------|-------------------|
| | Tcont 460V | Tpeak 460V | Tpeak 750 V DC |
| | Nm | Nm | Nm |
| 0 | 360.0 | 850.1 | 850.1 |
| 1000 | 360.0 | 850.1 | 850.1 |
| 1200 | 360.0 | 850.1 | 850.1 |
| 1400 | 360.0 | 850.1 | 850.1 |
| 1500 | 360.0 | 813.6 | 850.1 |

| SPEED RPM | TORQUE | | |
|--------------|------------|------------|-------------------|
| | Tcont 460V | Tpeak 460V | Tpeak 750 V DC |
| | lb-in | lb-in | lb-in |
| 0 | 3186.0 | 7523 | 7523 |
| 1000 | 3186.0 | 7523 | 7523 |
| 1200 | 3186.0 | 7523 | 7523 |
| 1400 | 3186.0 | 7523 | 7523 |
| 1500 | 3186.0 | 7200 | 7523 |

**HPK-B1815C-MC44BA Performance with 2099-BM11
at 460 VAC and 750 V DC Drive Input, 40C Motor Ambient**



Note: Nm torque values shown are converted from tested lb-in data.

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