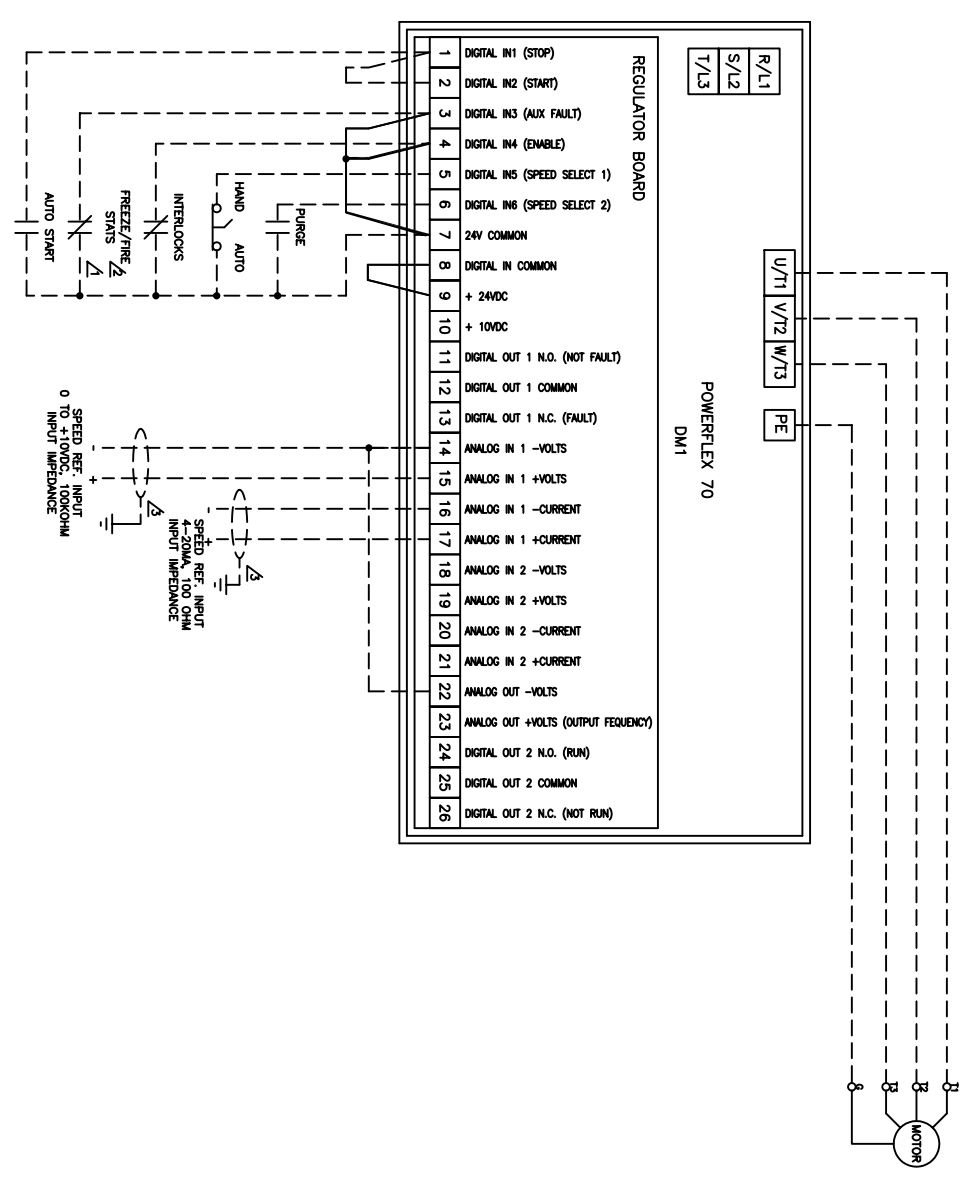
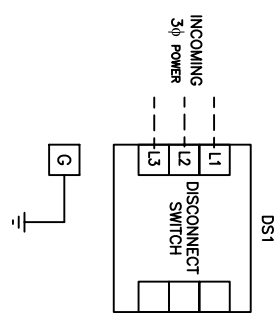


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- 1. OPENING OF THE FREEZE/FIRE INTERLOCK WILL REQUIRE MANUAL RESET.
- 2. WHEN CONNECTING INTERLOCKS AND FREEZE/FIRE STATUS YOU MUST REMOVE THE FACTORY WIRE SETTING TERMINALS 7 AND 3 (FUNCTION LOSS) AND 7 AND 4 (ENABLE).
- 3. WHEN IN "AUTO MODE" 0-100% SPEED REFERENCE WILL COME FROM ANALOG IN 1 TERMINALS 14-15. IF 4-20MA SOURCE IS TO BE USED, WIRE TO ANALOG IN 1 TERMINALS 16-17 AND CHANGE BIT 0 OF PARAMETER 320 (ANALOG IN CONFIG) TO 0 (CURRENT). ADJUST SLOPING PARAMETERS 322 AND 323 AS REQUIRED.

REV. I	DATE	BY	ECN/CR. NO.
A	2/26/07	REH	

DR. BY JWF/ACI	CHK. BY JFH/ACI	ENG.
DATE 1/28/05	DATE 1/28/05	DATE

DWG. NO.	97D01246-	NEXT SH.	1	SH. NO.	1
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TITLE: **CONNECT DRAWING PFT0, STYLE A**
 1-15HP @ 208VAC 1-5HP @ 460VAC @ 3-5HP @ 575VAC

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