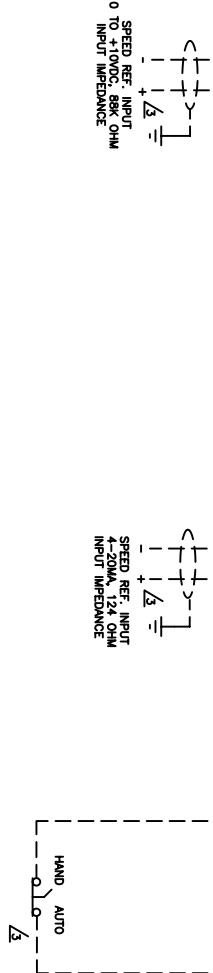
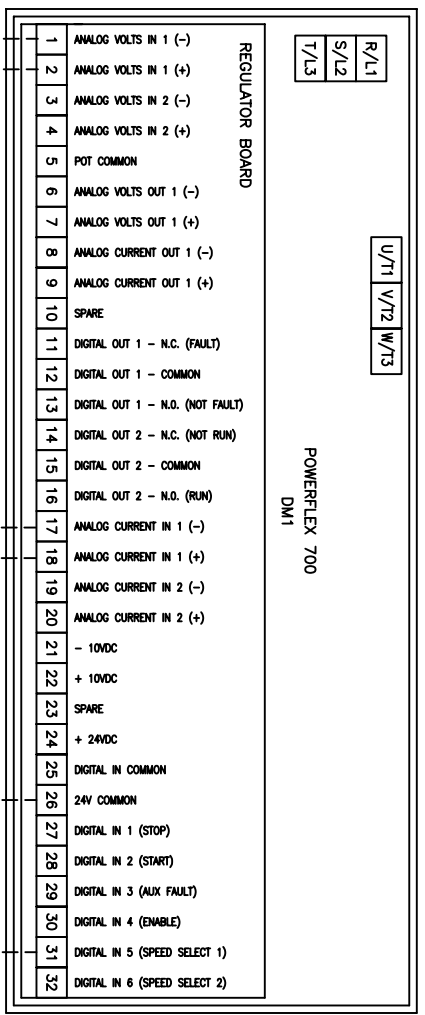
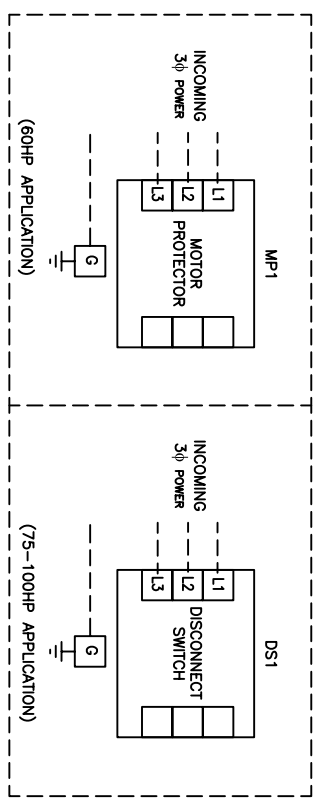
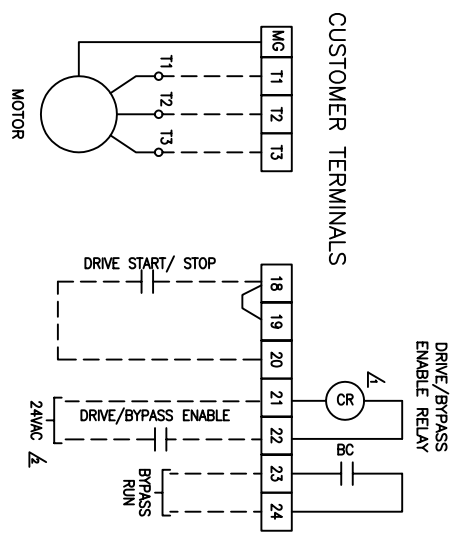


01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42



- 1. IF THE "DRIVE/BYPASS ENABLE" RELAY/CRUIS USED RED JUMPERS "1" AND "2" MUST BE REMOVED FROM CR RELAY.
 - 2. DRIVE/BYPASS INPUT MAY ALSO BE USED FOR FREEZE/FRS STATUS INPUTS.
 - 3. WHEN IN "AUTO MODE" 0-10VDC SPEED REFERENCE WILL COME FROM ANALOG IN 1 TERMINALS 1-2. IF 4-20mA SOURCE IS TO BE USED, WIRE TO ANALOG IN 1 TERMINALS 17-18 AND CHANGE BIT 0 OF PARAMETER 320 (ANALOG IN CONFIG) TO 0 (CURRENT). ADJUST SLOPING PARAMETERS 322 AND 323 AS REQUIRED.
- CONNECTIONS SUPPLIED BY CUSTOMER



REV.	DATE	BY	ECN/CR. NO.
A	1/28/05	JRF	
B	4/17/07	REH	
C	11/1/07	AVR	

DR. BY	JRF/ACI	DATE	5/10/04	CHK. BY	JFH/ACI	DATE	5/10/04	ENG.		DWG. NO.	97D000829-	NEXT SH.	1	SH. NO.	1
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01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42