



- 1 OPENING OF THE FREEZE/FIRE STATS WILL REQUIRE MANUAL RESET.
 - 2 WHEN IN "AUTO MODE" 0-10VDC SPEED REFERENCE WILL COME FROM ANALOG IN 1 TERMINALS 14-15. IF 4-20mA SOURCE IS TO BE USED, WIRE TO ANALOG IN 1 TERMINALS 16-17 AND CHANGE BIT 0 OF PARAMETER 320 ["ANALOG IN CONFIG"] TO 0 (CURRENT). ADJUST SCALING PARAMETERS 322 AND 323 AS REQUIRED.
 - 3 WHEN CONNECTING INTERLOCKS AND FREEZE/FIRE STATS YOU MUST REMOVE THE FACTORY JUMPER WIRES BETWEEN TERMINALS 31 AND 32 (INTERLOCKS) AND 31 AND 33 (FREEZE/FIRE STATS).
- — CONNECTIONS SUPPLIED BY CUSTOMER

REV.	DATE	BY	ECN/CR. NO.
A	1/28/05	JRF	
B	2/1/05	JRF	
C	7/12/05	JRF	
D	11/1/07	AWR	

DR. BY JRF/ACI	CHK. BY JFH/ACI	ENG. DATE	DWG. NO.	NEXT SH.	1
DATE 5/10/04	DATE 5/10/04	DATE	97D00749--	SH. NO.	1

Rockwell Automation

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TITLE: INTER-CONNECT DRAWING - PF70, STYLE B, W/ LINE REACTOR 1-10HP @ 208VAC, 1-25HP @ 460VAC & 3-25HP @ 575VAC