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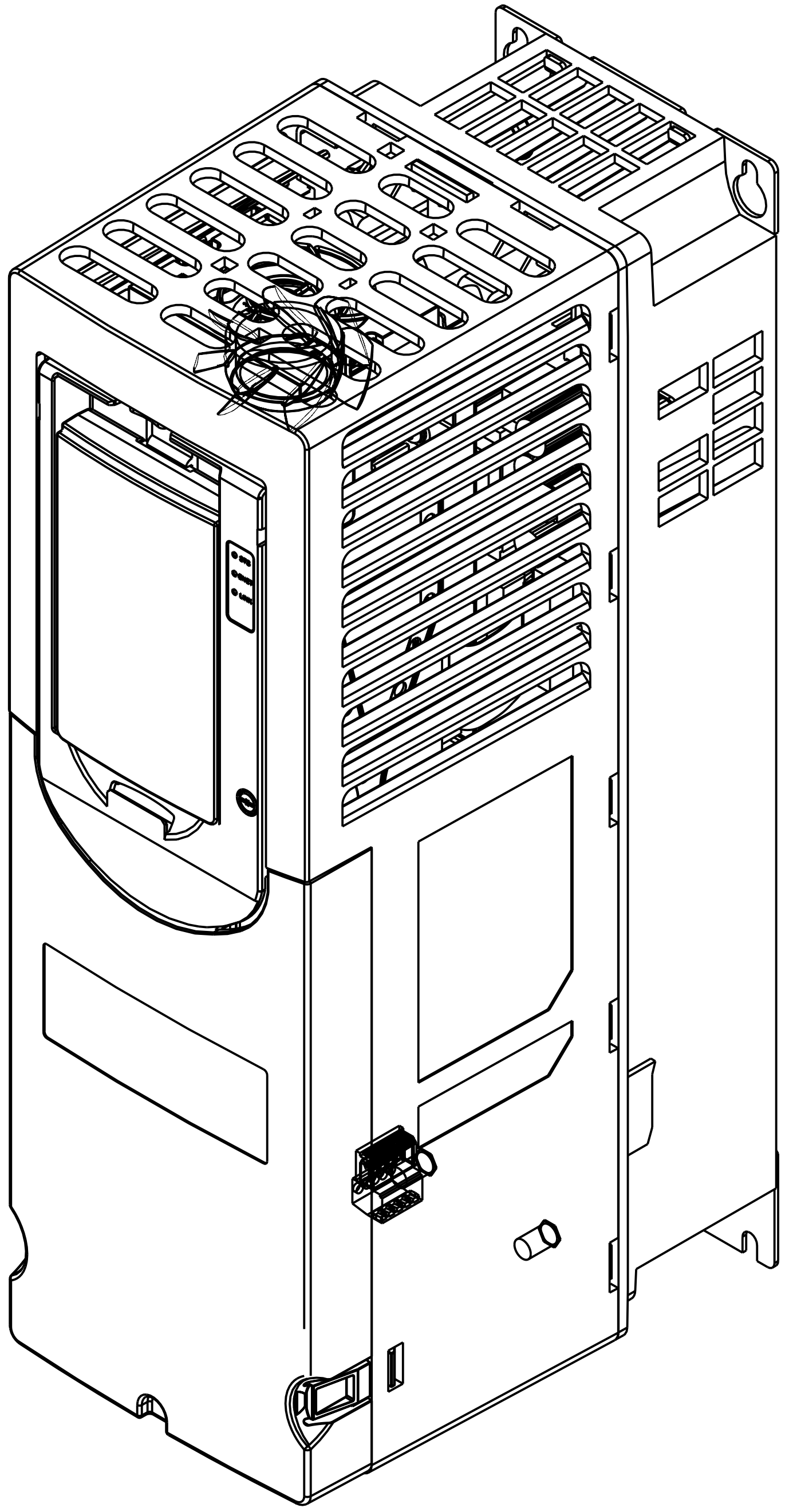
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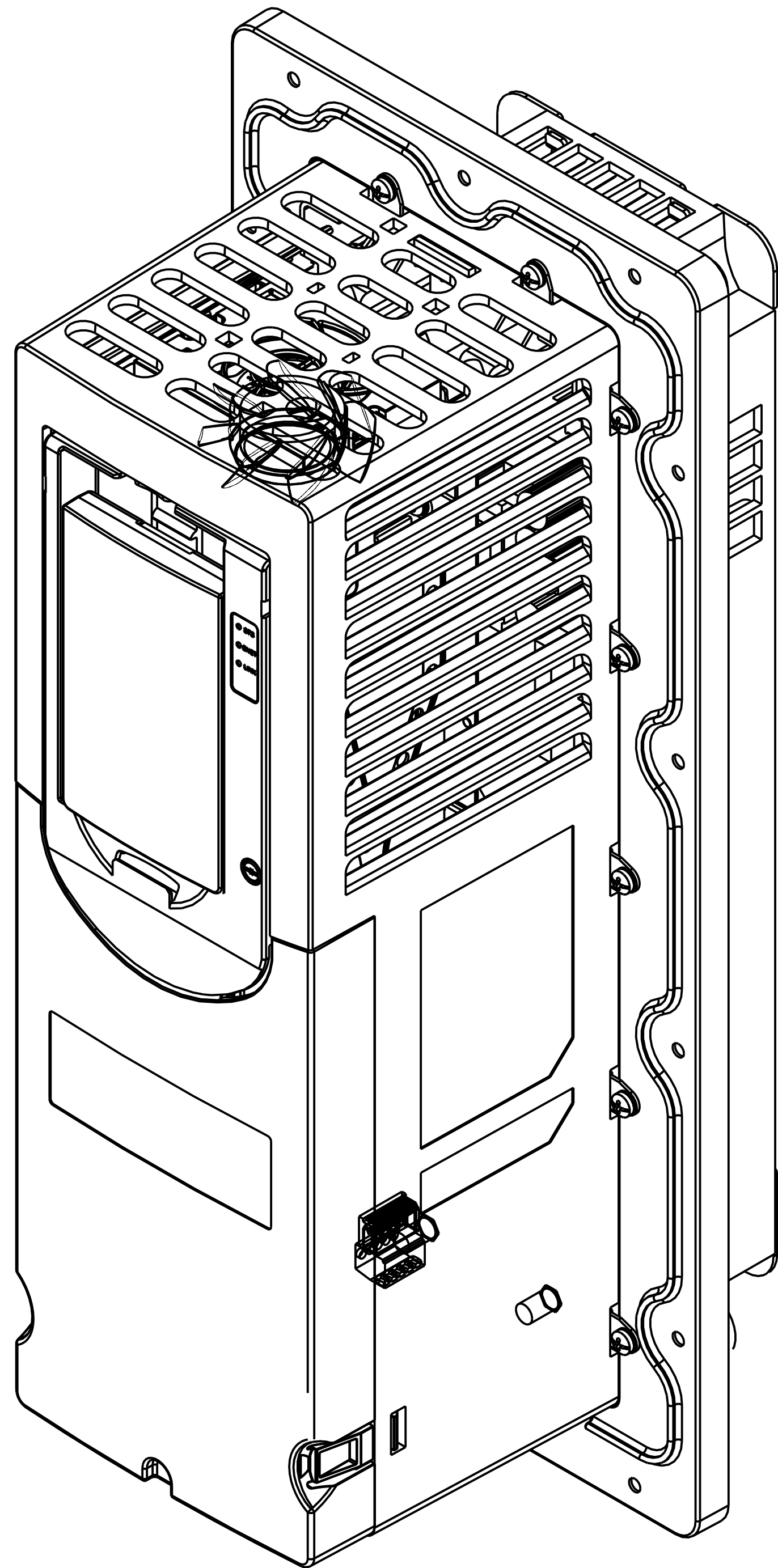
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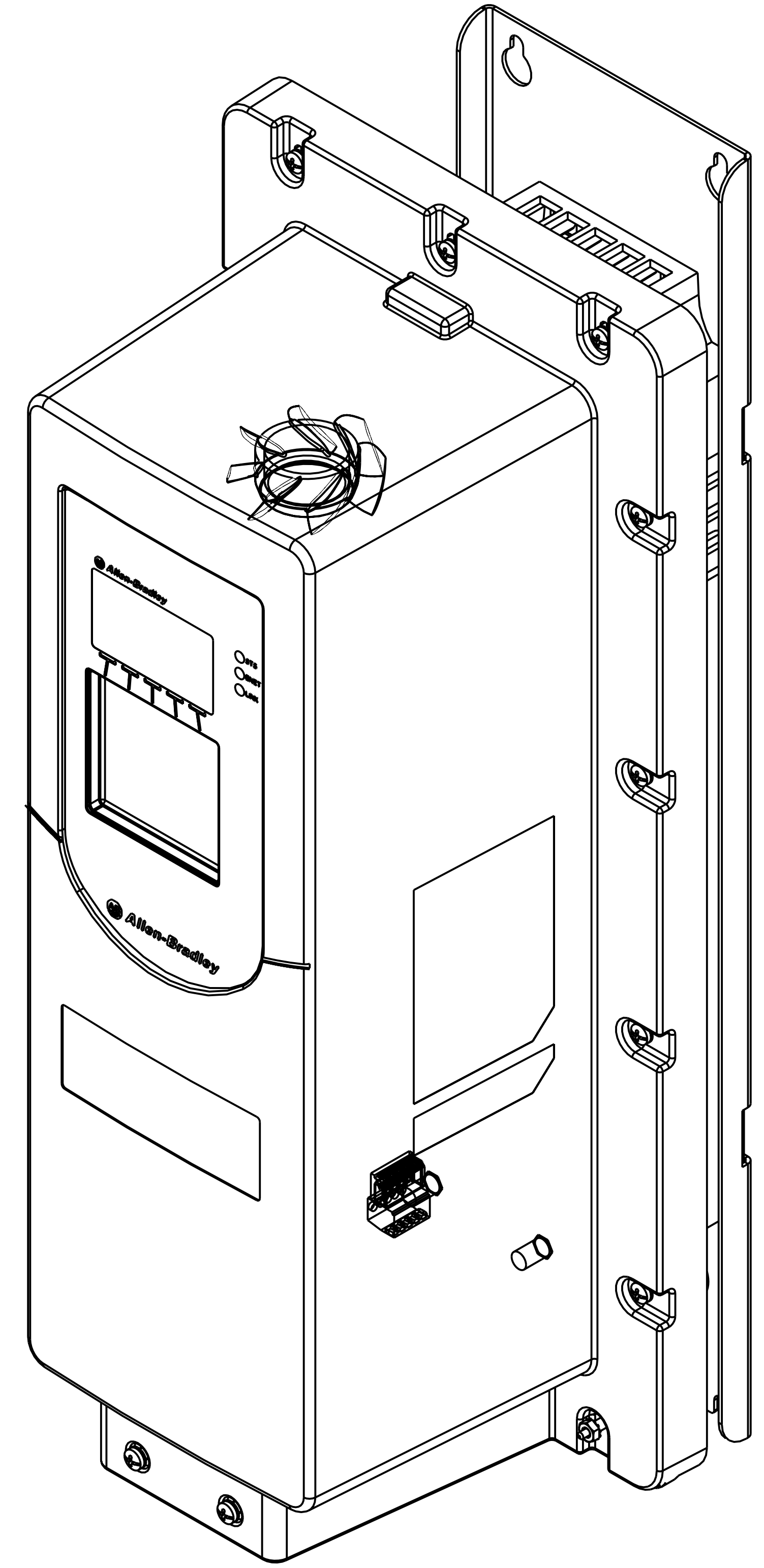
H



OPEN DRIVE



TYPE 4X, FLANGE DRIVE



TYPE 12 DRIVE

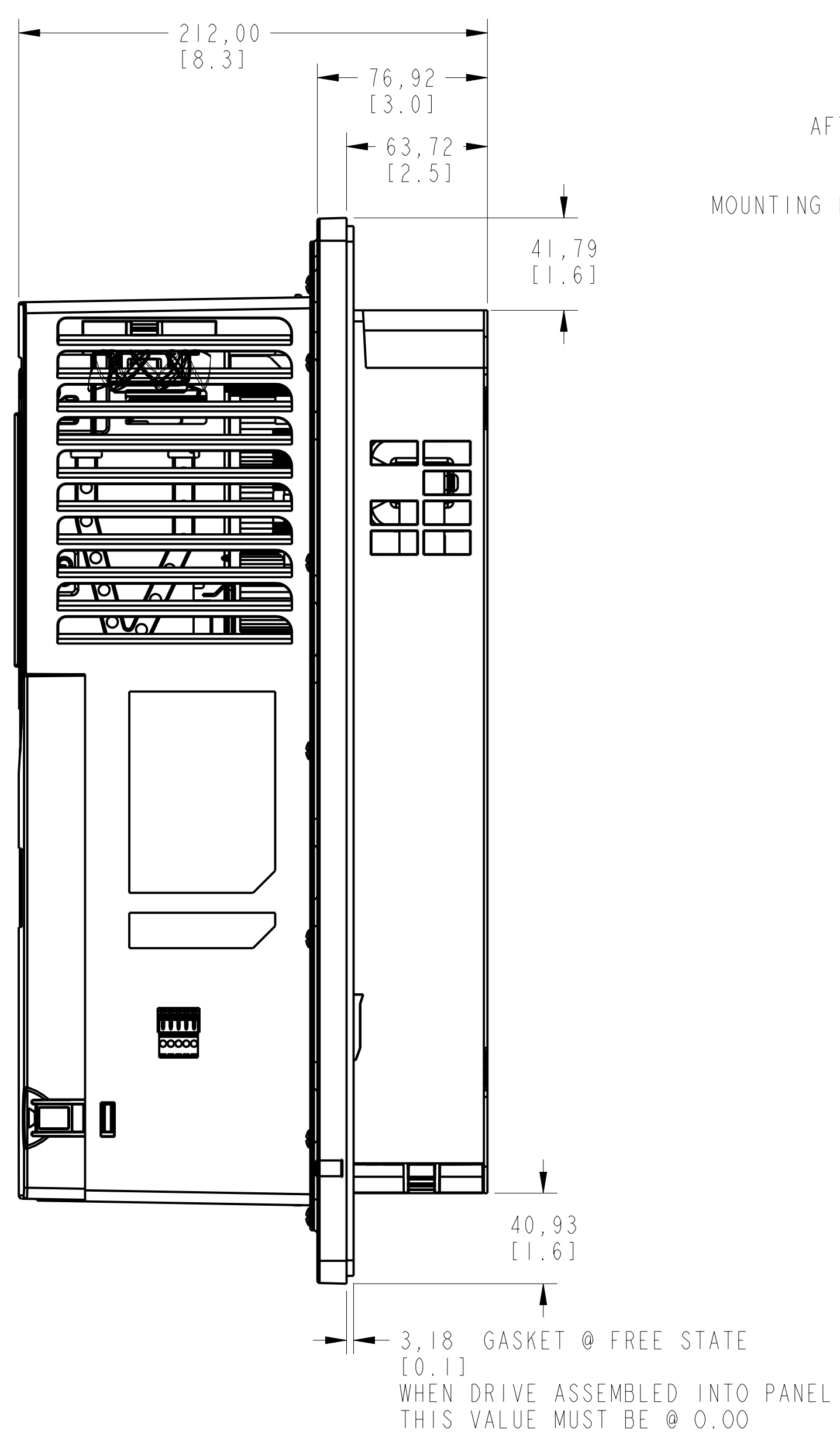
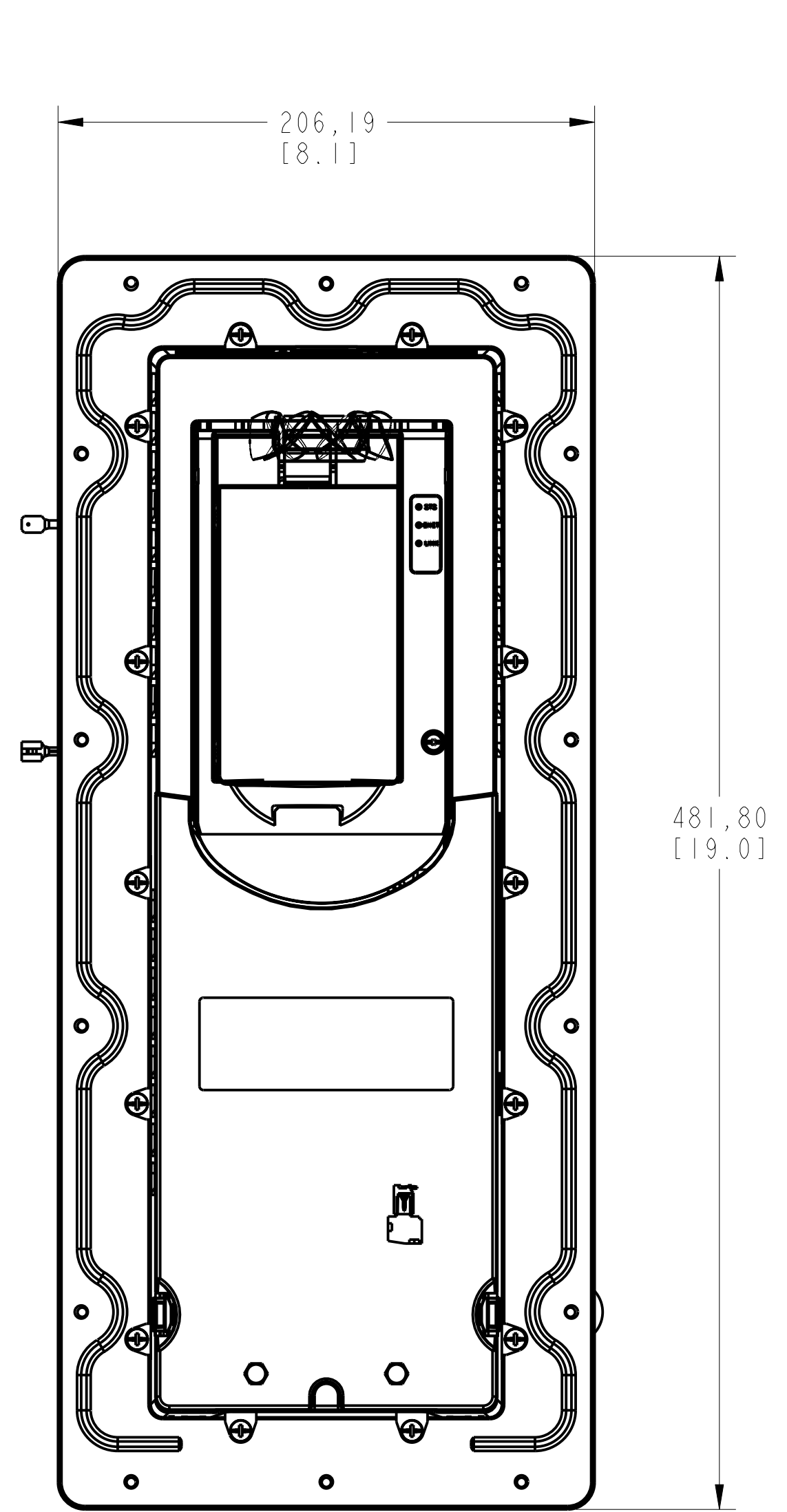
PARTS MUST CONFORM TO APPLICABLE ROCKWELL AUTOMATION MANUFACTURING STANDARDS

CAD DOCUMENT

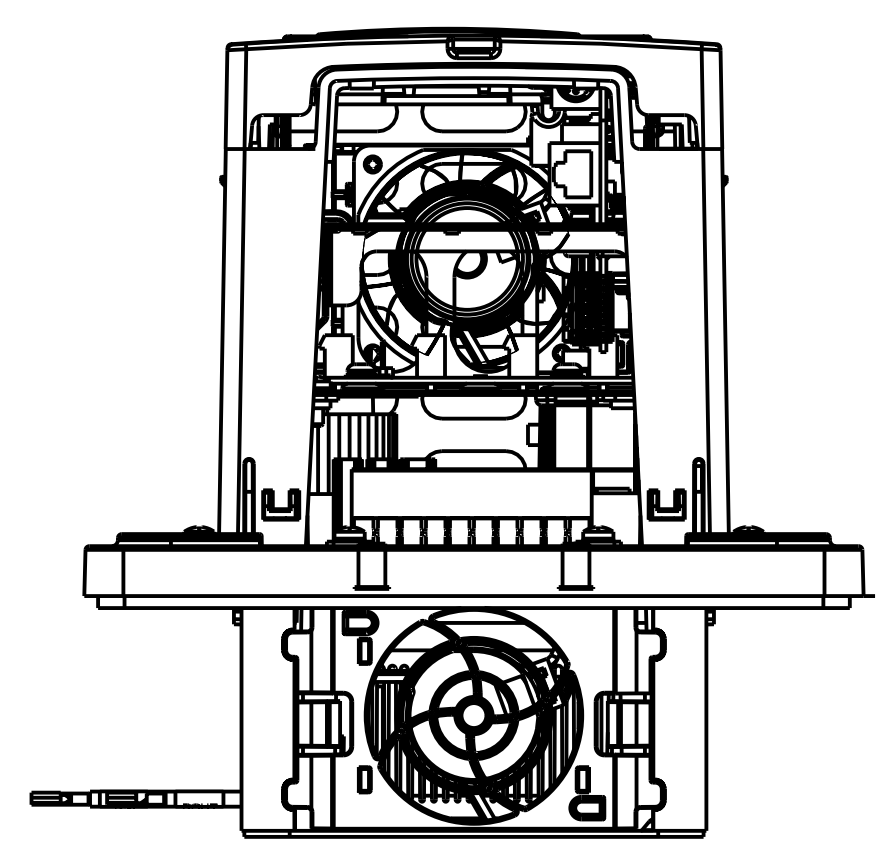
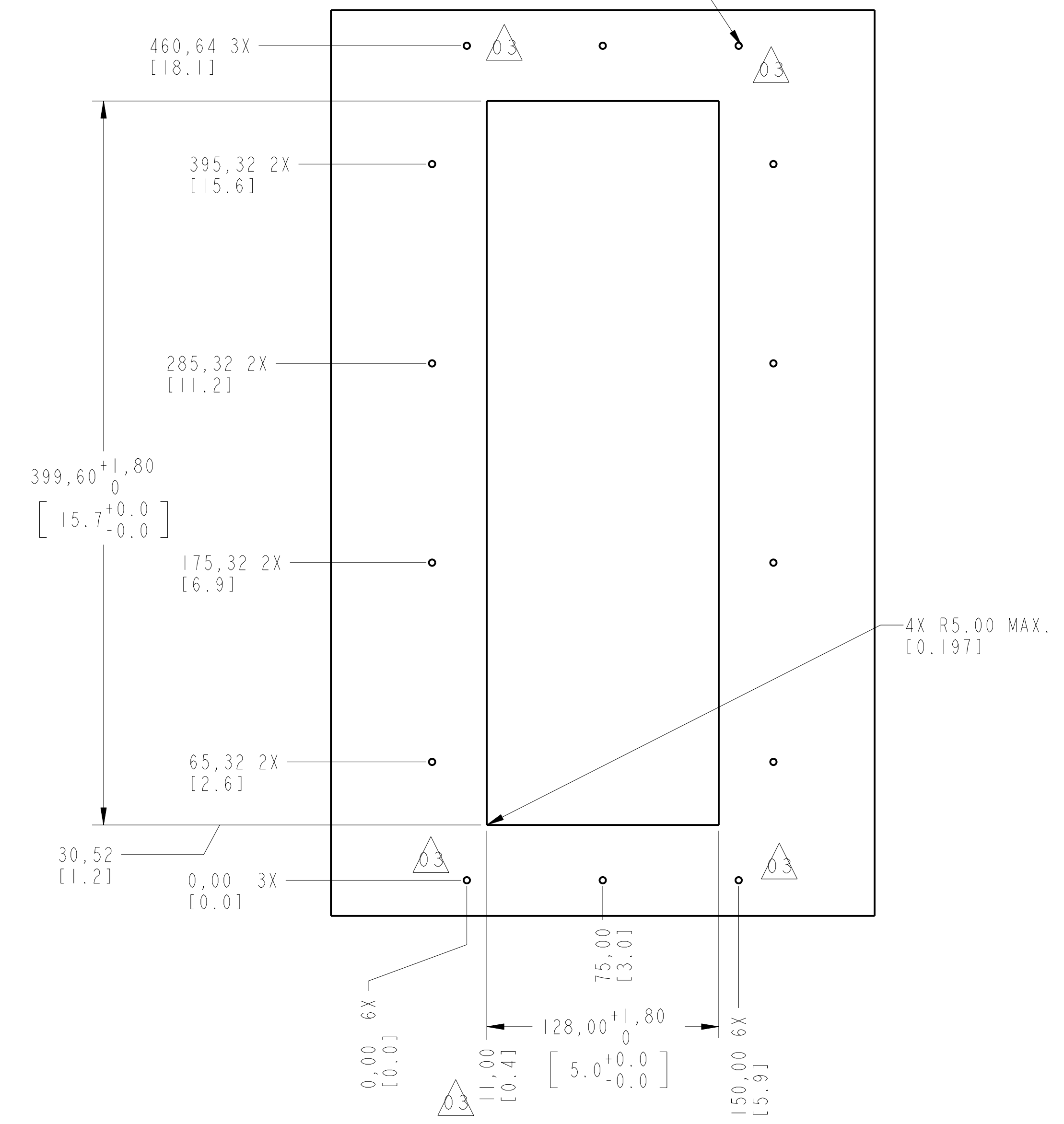
FILE NAME 357120-6

REFERENCES		OUTLINE DRAWING		CONFIDENTIAL AND PROPRIETARY INFORMATION THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF ROCKWELL AUTOMATION, INC. AND MAY NOT BE USED, COPIED OR DISCLOSED TO OTHERS, EXCEPT WITH THE AUTHORIZED WRITTEN PERMISSION OF ROCKWELL AUTOMATION, INC.
REVISION	AUTHORIZATION	DIMENSIONS APPLY BEFORE SURFACE TREATMENT	DIMENSIONS IN MILLIMETERS	
04		.X:±	N/A	DR. K.ALWARDT DATE 06-19-07 CHKD. K.ALWARDT DATE 09-20-07 APPD. J.BRUBAKER DATE 09-20-07
03	1033405	.XX:±	N/A	
02	1031783	ANGLES:±	N/A	
01	1028532			
FRAME 2 POWERFLEX 750 SERIES <b>Rockwell Automation</b>				SHEET 1 OF 4 DWG. SIZE D <b>357120-6</b>





14 HOLES AT  $\varnothing 3.5\text{mm}$  [ .138" ]  
IN MINIMUM 14GA STEEL MOUNTING  
SURFACE. DEBURR PILOT HOLES AND DRIVE OPENING.  
AFTER SEATING DRIVE TO PANEL, TORQUE TO 2.8 TO 3.6NM  
[ 25 TO 32 Lb/In ] TO ASSURE PROPER GASKET SEAL.  
MOUNTING HARDWARE MUST HAVE BOTH SCREW AND WASHER W/ GASKET  
TO INSURE FASTENER SEALING.



TYPE 4X, FLANGE DRIVE

PANEL CUT OUT

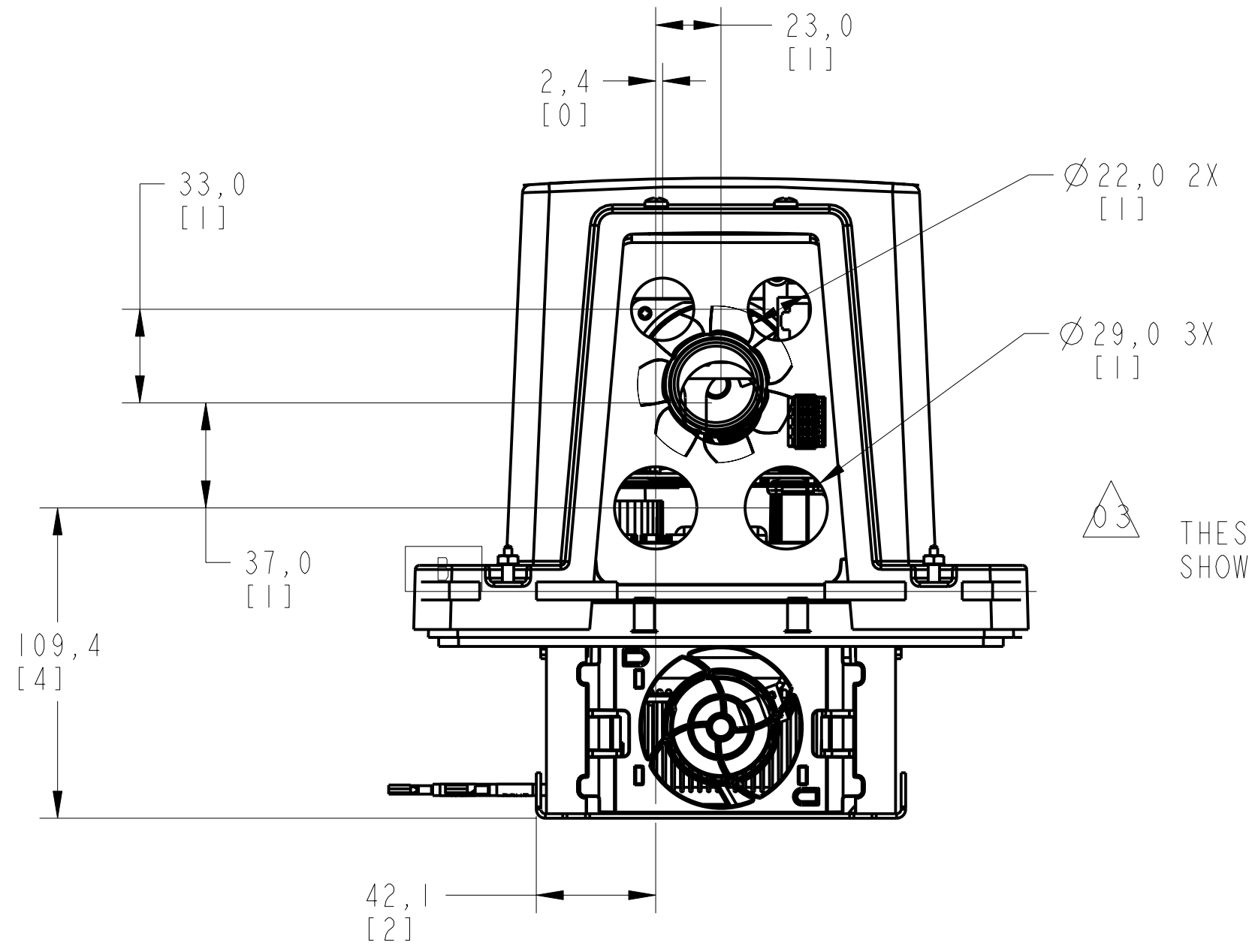
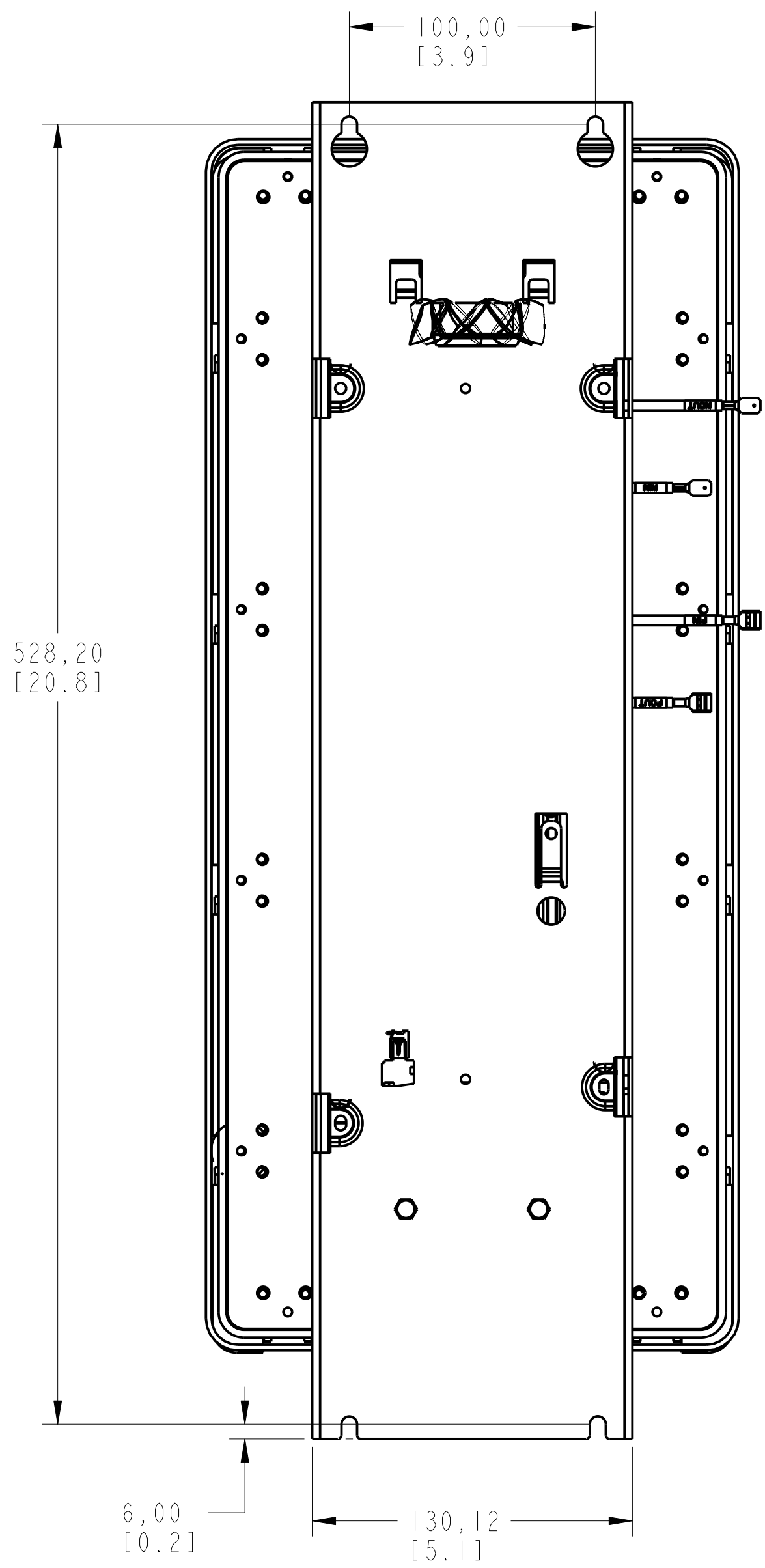
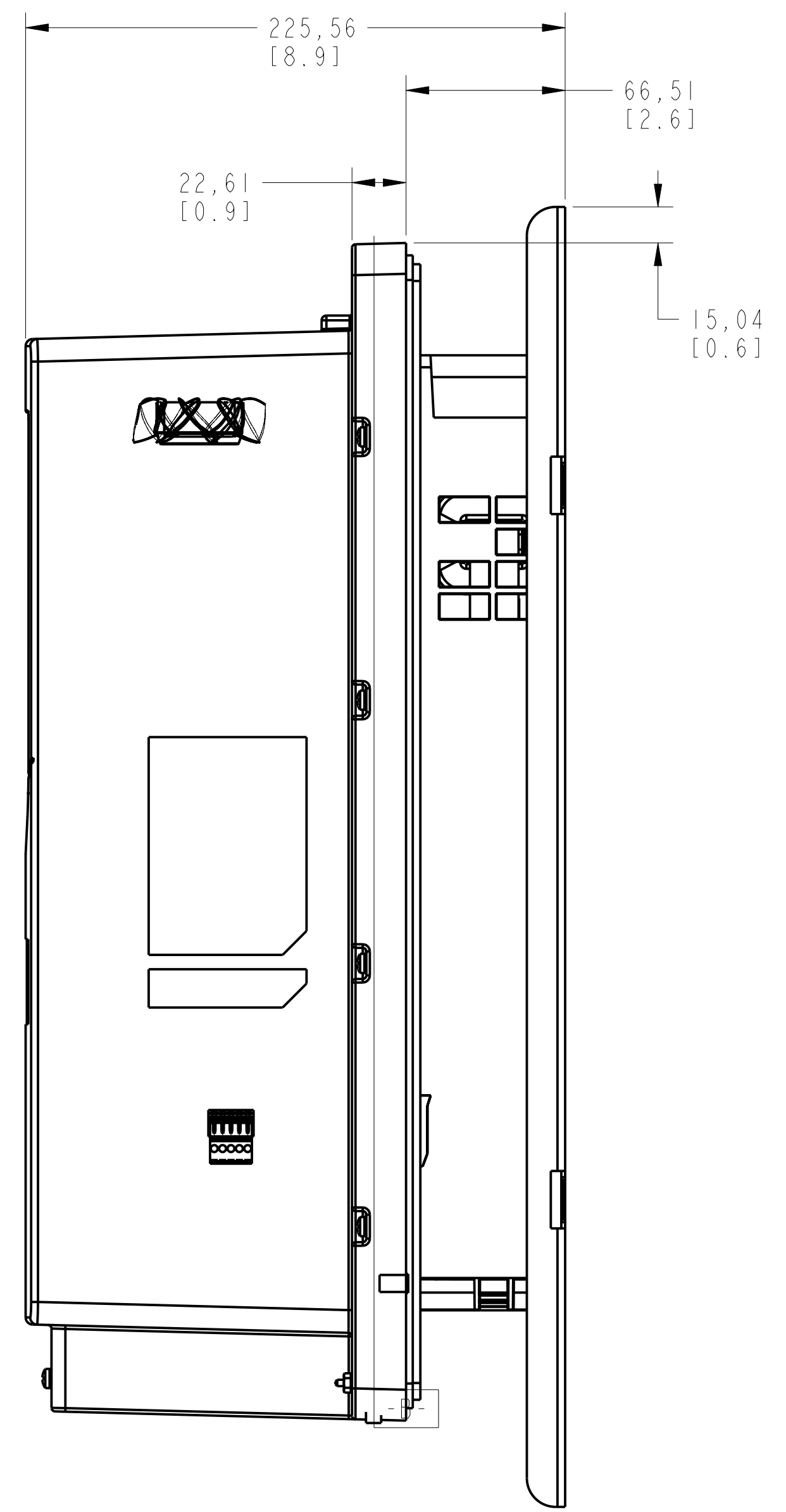
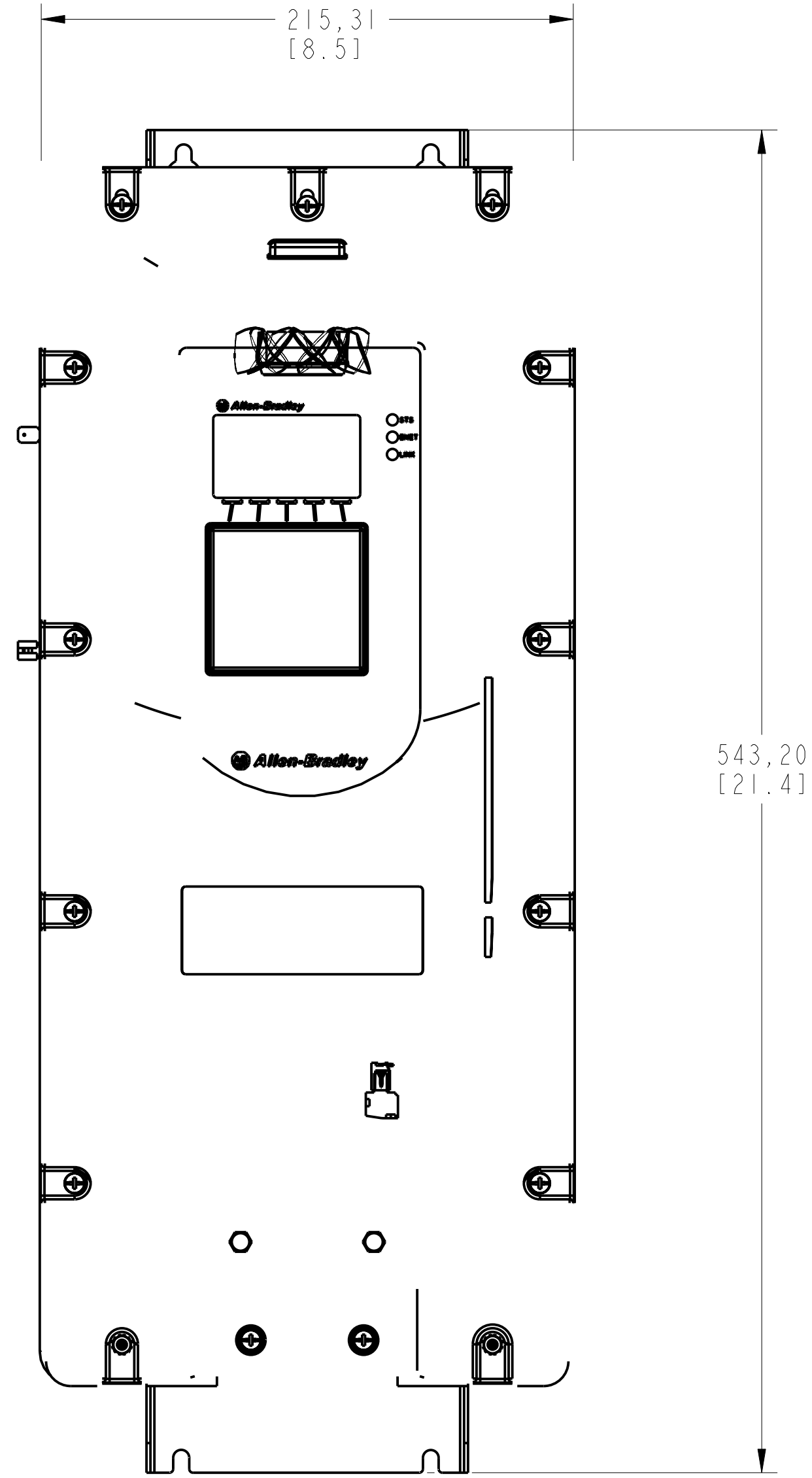
NOTES:  
1. MOUNTING HARDWARE SHIPPED WITH DRIVE.

PARTS MUST CONFORM TO  
APPLICABLE ROCKWELL AUTOMATION  
MANUFACTURING STANDARDS  
CAD DOCUMENT  
FILE NAME 357120-6

REFERENCES		DIMENSIONS APPLY BEFORE SURFACE TREATMENT		DIMENSIONS IN MILLIMETERS		TOLERANCES UNLESS OTHERWISE SPECIFIED		OUTLINE DRAWING		CONFIDENTIAL AND PROPRIETARY INFORMATION	
REVISION AUTHORIZATION		.X: ± N/A		.XX: ± N/A		ANGLES: ± N/A		FRAME 2 POWERFLEX 750 SERIES		THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF ROCKWELL AUTOMATION, INC. AND MAY NOT BE USED, COPIED OR DISCLOSED TO OTHERS, EXCEPT WITH THE AUTHORIZED WRITTEN PERMISSION OF ROCKWELL AUTOMATION, INC.	
04								Rockwell Automation		SHEET 3 OF 4	
03	1033405							DR. K. ALWARDT DATE 06-19-07		DWG. SIZE 357120-6	
02	1031783							CHKD. K. ALWARDT DATE 09-20-07			
01	1028532							APPD. J. BRUBAKER DATE 09-20-07			

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⚠ THESE DIMENSIONS ADDED TO SHOW CONDUIT FITTING OPENINGS

### MOUNTING HOLE LOCATIONS

- NOTES:  
 1. RECOMMENDED HOLE SIZE FOR MOUNTING FASTENER,  $\varnothing 3.5\text{mm}$  [ .138" ].  
 2. DEBURR FASTENER HOLE.

## TYPE 12 DRIVE

PARTS MUST CONFORM TO APPLICABLE ROCKWELL AUTOMATION MANUFACTURING STANDARDS  
**CAD DOCUMENT**  
 FILE NAME: 357120-6

REFERENCES		DIMENSIONS APPLY BEFORE SURFACE TREATMENT		OUTLINE DRAWING		CONFIDENTIAL AND PROPRIETARY INFORMATION	
REVISION	AUTHORIZATION	DIMENSIONS IN MILLIMETERS		FRAME 2		THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF ROCKWELL AUTOMATION, INC. AND MAY NOT BE USED, COPIED OR DISCLOSED TO OTHERS, EXCEPT WITH THE AUTHORIZED WRITTEN PERMISSION OF ROCKWELL AUTOMATION, INC.	
04		TOLERANCES UNLESS OTHERWISE SPECIFIED		POWERFLEX 750 SERIES			
03	1033405	.XX:± N/A		Rockwell Automation			
02	1031783	ANGLES:± N/A		DR. K.ALWARDT	DATE 06-19-07	SHEET 4 OF 4	
01	1028532			CHKD. K.ALWARDT	DATE 09-20-07	DWG. SIZE	357120-6
				APPD. J.BRUBAKER	DATE 09-20-07	D	