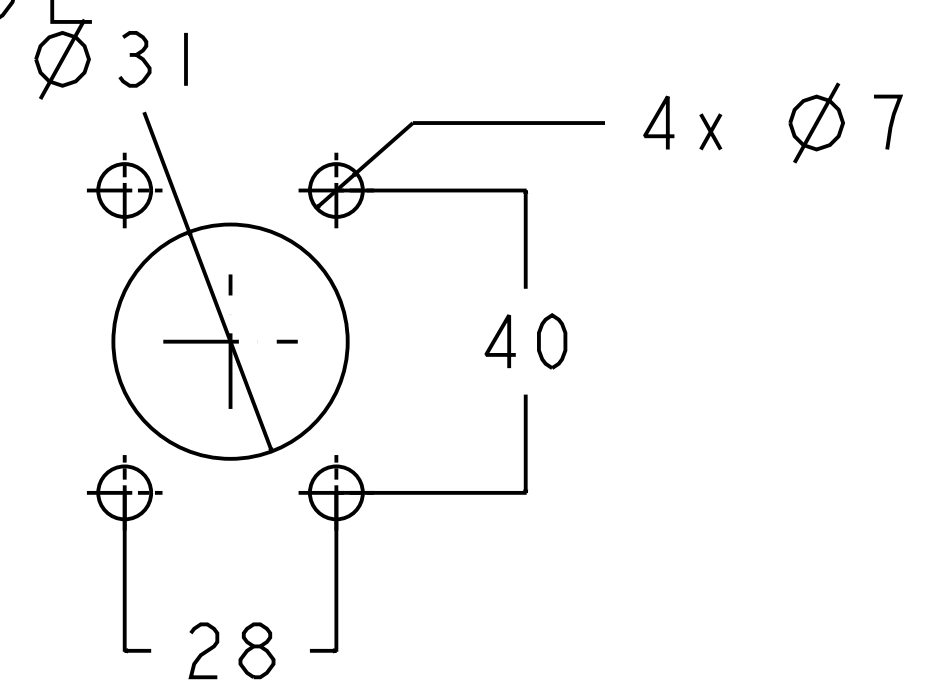


BOX DRILLING  
SIDE



DOOR DRILLING  
FRONT

