

## ***Installation Instructions***

# **Compact I/O End Caps/Terminators**

Catalog Numbers 1769-ECL, 1769-ECR

<b>Topic</b>	<b>Page</b>
Important User Information	2
Environment and Enclosure	3
North American Hazardous Location Approval	4
European Hazardous Location Approval - 1769-ECR Only	5
1769-ECL Left End Cap	6
1769-ECL Dimensions	6
1769-ECR Right End Cap	7
1769-ECR Dimensions	8
Specifications	9

## **About the End Caps/Terminators**

The 1769 controllers, such as the 1769-L32E, require end caps. A 1769-ECR right end cap or 1769-ECL left end cap terminates the end of the communication bus. Use this guide to install either end cap.

## Important User Information

Solid state equipment has operational characteristics differing from those of electromechanical equipment. Safety Guidelines for the Application, Installation and Maintenance of Solid State Controls (Publication SGI-1.1 available from your local Rockwell Automation sales office or online at <http://literature.rockwellautomation.com>) describes some important differences between solid state equipment and hard-wired electromechanical devices. Because of this difference, and also because of the wide variety of uses for solid state equipment, all persons responsible for applying this equipment must satisfy themselves that each intended application of this equipment is acceptable.

In no event will Rockwell Automation, Inc. be responsible or liable for indirect or consequential damages resulting from the use or application of this equipment.

The examples and diagrams in this manual are included solely for illustrative purposes. Because of the many variables and requirements associated with any particular installation, Rockwell Automation, Inc. cannot assume responsibility or liability for actual use based on the examples and diagrams.

No patent liability is assumed by Rockwell Automation, Inc. with respect to use of information, circuits, equipment, or software described in this manual.

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Throughout this manual, when necessary, we use notes to make you aware of safety considerations.

<b>WARNING</b> 	Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss.
<b>IMPORTANT</b> 	Identifies information that is critical for successful application and understanding of the product.
<b>ATTENTION</b> 	Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss. Attentions help you identify a hazard, avoid a hazard and recognize the consequences.
<b>SHOCK HAZARD</b> 	Labels may be on or inside the equipment (for example, drive or motor) to alert people that dangerous voltage may be present.
<b>BURN HAZARD</b> 	Labels may be on or inside the equipment (for example, drive or motor) to alert people that surfaces may reach dangerous temperatures.

## Environment and Enclosure

### ATTENTION



This equipment is intended for use in a Pollution Degree 2 industrial environment, in overvoltage Category II applications (as defined in IEC publication 60664-1), at altitudes up to 2000 meters (6562 ft) without derating.

This equipment is considered Group 1, Class A industrial equipment according to IEC/CISPR Publication 11. Without appropriate precautions, there may be potential difficulties ensuring electromagnetic compatibility in other environments due to conducted as well as radiated disturbance.

This equipment is supplied as open-type equipment. It must be mounted within an enclosure that is suitably designed for those specific environmental conditions that will be present and appropriately designed to prevent personal injury resulting from accessibility to live parts. The enclosure must have suitable flame-retardant properties to prevent or minimize the spread of flame, complying with a flame spread rating of V5A, V2, V1, VO (or equivalent) if non-metallic. The interior of the enclosure must be accessible only by the use of a tool. Subsequent sections of this publication may contain additional information regarding specific enclosure type ratings that are required to comply with certain product safety certifications.

In addition to this publication, see:

- Industrial Automation Wiring and Grounding Guidelines, for additional installation requirements, Allen-Bradley publication [1770-4.1](#).
- NEMA Standards publication 250 and IEC publication 60529, as applicable, for explanations of the degrees of protection provided by different types of enclosure.

## Prevent Electrostatic Discharge

### ATTENTION



This equipment is sensitive to electrostatic discharge, which can cause internal damage and affect normal operation. Follow these guidelines when you handle this equipment:

- Touch a grounded object to discharge potential static.
- Wear an approved grounding wriststrap.
- Do not touch connectors or pins on component boards.
- Do not touch circuit components inside the equipment.
- Use a static-safe workstation, if available.
- Store the equipment in appropriate static-safe packaging when not in use.

## North American Hazardous Location Approval

### The following information applies when operating this equipment in hazardous locations.

Products marked "CL I, DIV 2, GP A, B, C, D" are suitable for use in Class I Division 2 Groups A, B, C, D, Hazardous Locations and nonhazardous locations only. Each product is supplied with markings on the rating nameplate indicating the hazardous location temperature code. When combining products within a system, the most adverse temperature code (lowest "T" number) may be used to help determine the overall temperature code of the system. Combinations of equipment in your system are subject to investigation by the local Authority Having Jurisdiction at the time of installation.

### Informations sur l'utilisation de cet équipement en environnements dangereux.

Les produits marqués "CL I, DIV 2, GP A, B, C, D" ne conviennent qu'à une utilisation en environnements de Classe I Division 2, Groupes A, B, C, D dangereux et non dangereux. Chaque produit est livré avec des marquages sur sa plaque d'identification qui indiquent le code de température pour les environnements dangereux. Lorsque plusieurs produits sont combinés dans un système, le code de température le plus défavorable (code de température le plus faible) peut être utilisé pour déterminer le code de température global du système. Les combinaisons d'équipements dans le système sont sujettes à inspection par les autorités locales qualifiées au moment de l'installation.

### WARNING



### EXPLOSION HAZARD -

- Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous. Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.
- Do not disconnect connections to this equipment unless power has been removed or the area is known to be nonhazardous. Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.
- Substitution of components may impair suitability for Class I, Division 2.
- If this product contains batteries, they must only be changed in an area known to be nonhazardous.

### AVERTISSEMENT



### RISQUE D'EXPLOSION -

- Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher l'équipement.
- Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher les connecteurs. Fixer tous les connecteurs externes reliés à cet équipement à l'aide de vis, loquets coulissants, connecteurs filetés ou autres moyens fournis avec ce produit.
- La substitution de composants peut rendre cet équipement inadapté à une utilisation en environnement de Classe I, Division 2.
- S'assurer que l'environnement est classé non dangereux avant de changer les piles.

## European Hazardous Location Approval - 1769-ECR Only

### European Zone 2 Certification (The following applies when the product bears the Ex or EEx Marking)

This equipment is intended for use in potentially explosive atmospheres as defined by European Union Directive 94/9/EC and has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of Category 3 equipment intended for use in potentially explosive atmospheres, given in Annex II to this Directive.

Compliance with the Essential Health and Safety Requirements has been assured by compliance with EN 60079-15 and EN 60079-0.

#### WARNING



- This equipment must be installed in an enclosure providing at least IP54 protection when applied in Zone 2 environments.
- This equipment shall be used within its specified ratings defined by Allen-Bradley.
- Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.

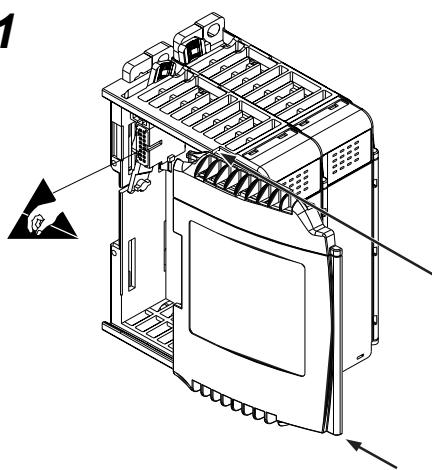
#### ATTENTION

This equipment is not resistant to sunlight or other sources of UV radiation.

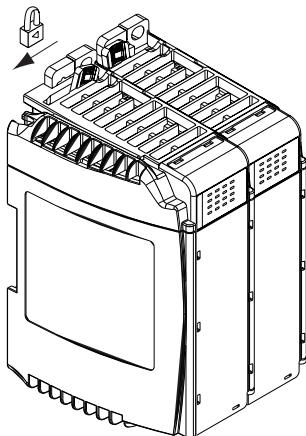


## 1769-ECL Left End Cap

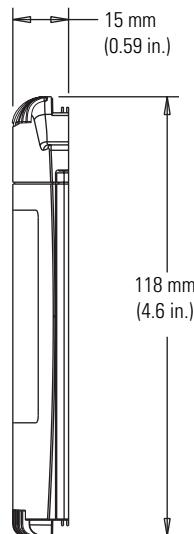
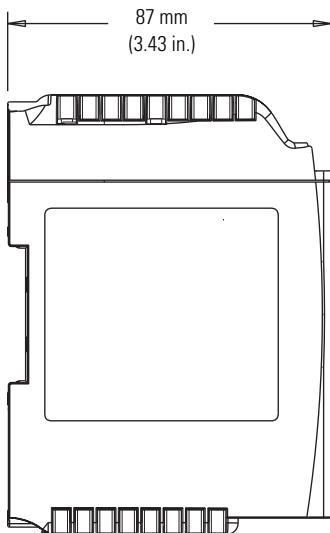
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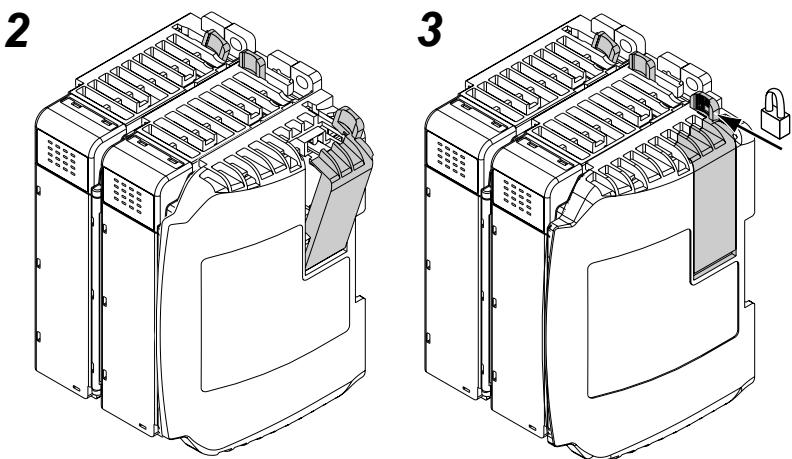
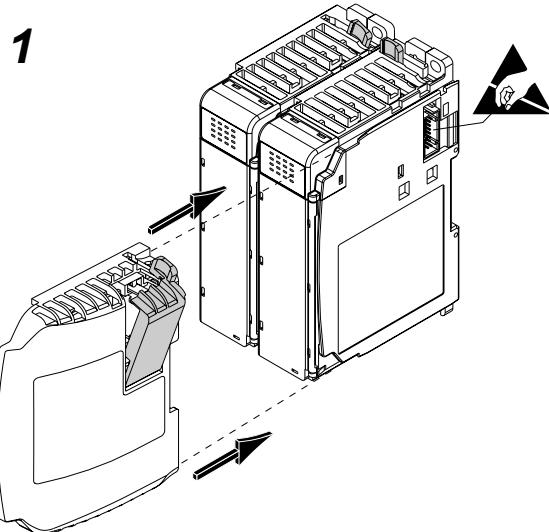


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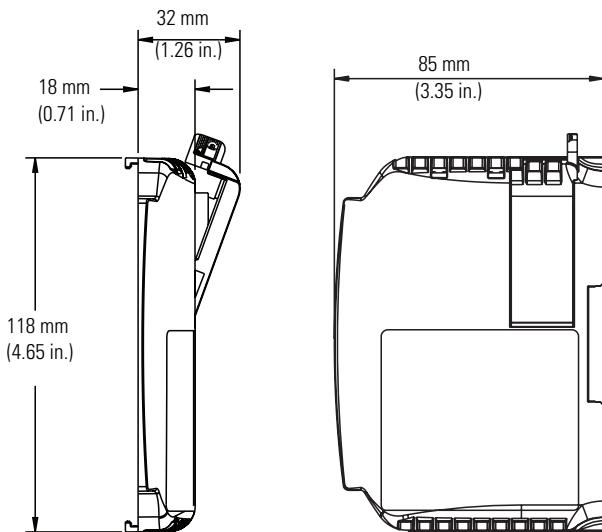


## 1769-ECL Dimensions



**1769-ECR Right End Cap**

## 1769-ECR Dimensions



## Specifications

### 1769-ECL, 1769-ECR - Technical Specifications

Attribute	1769-ECL	1769-ECR
Bus current draw, max	5 mA at 5V DC	
Operating altitude	2000 m (6562 ft)	
North American temp code	T3C	
IEC temp code	N/A	T4
Shipping weight, approx	130 g (0.286 lb)	
Enclosure type rating	None (open style)	

### 1769-ECL, 1769-ECR - Environmental Specifications

Attribute	1769-ECL	1769-ECR
Operating temperature IEC 60068-2-1 (Test Ad, Operating Cold)		0...60 °C (32...140 °F)
IEC 60068-2-2 (Test Bd, Operating Dry Heat)		
IEC 60068-2-14 (Test Nb, Operating Thermal Shock)		
Nonoperating temperature IEC 60068-2-1 (Test Ab, Unpackaged Nonoperating Cold)		-40...85 °C (-40...185 °F)
IEC 60068-2-2 (Test Bb, Unpackaged Nonoperating Dry Heat)		
IEC 60068-2-14 (Test Na, Unpackaged Nonoperating Thermal Shock)		
Relative humidity	5...95% noncondensing	
Vibration IEC 60068-2-6 (Test Fc, Operating)		5 g @ 10...500 Hz
Operating shock IEC 60068-2-27 (Test Ea, Unpackaged Shock)		DIN rail mount: 20 g; Panel mount: 30 g
Nonoperating shock IEC 60068-2-27 (Test Ea, Unpackaged Shock)		DIN rail mount: 30 g; Panel mount: 40 g

## **1769-ECL, 1769-ECR - Environmental Specifications**

<b>Attribute</b>	<b>1769-ECL</b>	<b>1769-ECR</b>
Emissions		Group 1, Class A
CISPR 11		
ESD immunity		8 kV air discharges
IEC 61000-4-2		
Radiated RF immunity	10V/m with 1 kHz sine-wave 80% AM from 80...2000 MHz	10V/m with 200 Hz 50% Pulse 100% AM at 900 MHz
IEC 61000-4-3		

## **1769-ECL, 1769-ECR - Certifications<sup>(1)</sup>**

<b>Certifications<sup>(2)</sup></b>	<b>1769-ECL</b>	<b>1769-ECR</b>
c-UL-us	UL Listed for Class I, Division 2 Group A, B, C, D Hazardous Locations, certified for U.S. and Canada. See UL File E10314	
CE	European Union 2004/108/EC EMC Directive, compliant with: <ul style="list-style-type: none"><li>• EN 61000-6-2; Industrial Immunity</li><li>• EN 61000-6-4; Industrial Emissions</li></ul>	
C-Tick	Australian Radio Communications Act, compliant with: <ul style="list-style-type: none"><li>• AS/NZS CISPR 11; Industrial Emissions</li></ul>	
Ex	N/A	European Union 94/9/EC ATEX Directive, compliant with: <ul style="list-style-type: none"><li>• EN 60079-15; Potentially Explosive Atmospheres, Protection "n" (II 3 G Ex nA IIC T4 X)</li><li>• EN 60079-0; General Requirements (Zone 2)</li></ul>

<sup>(1)</sup> When product is marked.

<sup>(2)</sup> See the Product Certification link at <http://www.ab.com> for Declarations of Conformity, Certificates, and other certification details.

**Notes:**

# Rockwell Automation Support

Rockwell Automation provides technical information on the Web to assist you in using its products. At <http://support.rockwellautomation.com>, you can find technical manuals, a knowledge base of FAQs, technical and application notes, sample code and links to software service packs, and a MySupport feature that you can customize to make the best use of these tools.

For an additional level of technical phone support for installation, configuration and troubleshooting, we offer TechConnect support programs. For more information, contact your local distributor or Rockwell Automation representative, or visit <http://support.rockwellautomation.com>.

## Installation Assistance

If you experience a problem within the first 24 hours of installation, please review the information that's contained in this manual. You can also contact a special Customer Support number for initial help in getting your product up and running.

United States	1.440.646.3434 Monday – Friday, 8 a.m. – 5 p.m. EST
Outside United States	Please contact your local Rockwell Automation representative for any technical support issues.

## New Product Satisfaction Return

Rockwell Automation tests all of its products to ensure that they are fully operational when shipped from the manufacturing facility. However, if your product is not functioning and needs to be returned, follow these procedures.

United States	Contact your distributor. You must provide a Customer Support case number (call the phone number above to obtain one) to your distributor in order to complete the return process.
Outside United States	Please contact your local Rockwell Automation representative for return procedure.

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