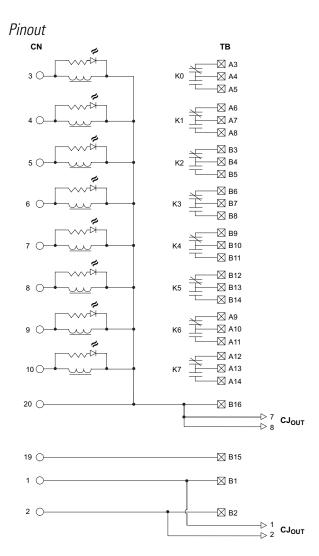
1492-XIM4024-8R

Relay Master (LED Indicating) 40-Pin Master with Eight (8) 24V DC Relays



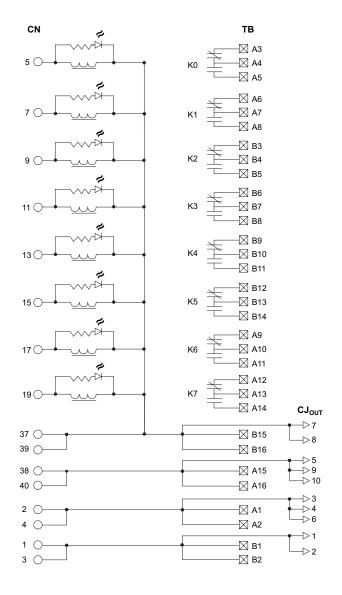
Application Notes

- 1. Compatibility To ensure proper operation with the I/O module, do **not** exceed the voltage and current ratings of the XIM.
- 2. Wiring Refer to the Label Section on page 174. For Field-Side Wiring Diagrams, refer to the Wiring System web site information on page 200.
- **3. Dimensions** Refer to page 164.
- **4. Maximum Relay Switching** Refer to page 185.
- **5.** LEDs provide PLC output ON/OFF indication.
- **6.** With expansion module(s) and cable (included with expansion module) can expand to 32 relays.



1492-XIM4024-8R, Continued

Pinout, Continued



CN	CJ _{OUT}
21 🔾	
23 🔾	
25 🔾	——⊳28
27 🔾	
29 🔾	
31 🔾	——⇒31
33 🔾	
35 🔾	 ⊳33
6 ()	
8 🔾	
10 🔾	
12 🔾	
14 🔾	——⊳ 16
16 🔾	
18 🔾	—— ⊳ 18
20 🔾	——⊳ 17
24)	——□ ≥26
26 🔾	<u></u> ⊳19
28 🔾	<u></u> ≥21
30 🔾	——— ⊳23
32 🔾	—— ≥ 25
34 🔾	—— ⊳ 27
36 🔾	—— ⊳29